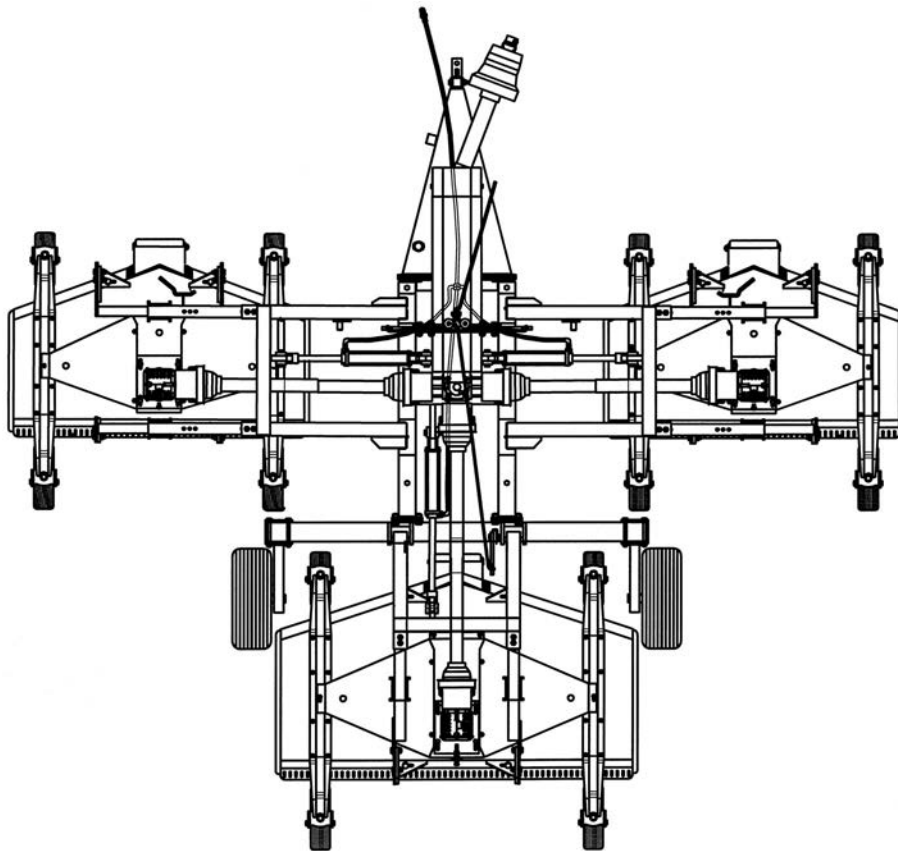




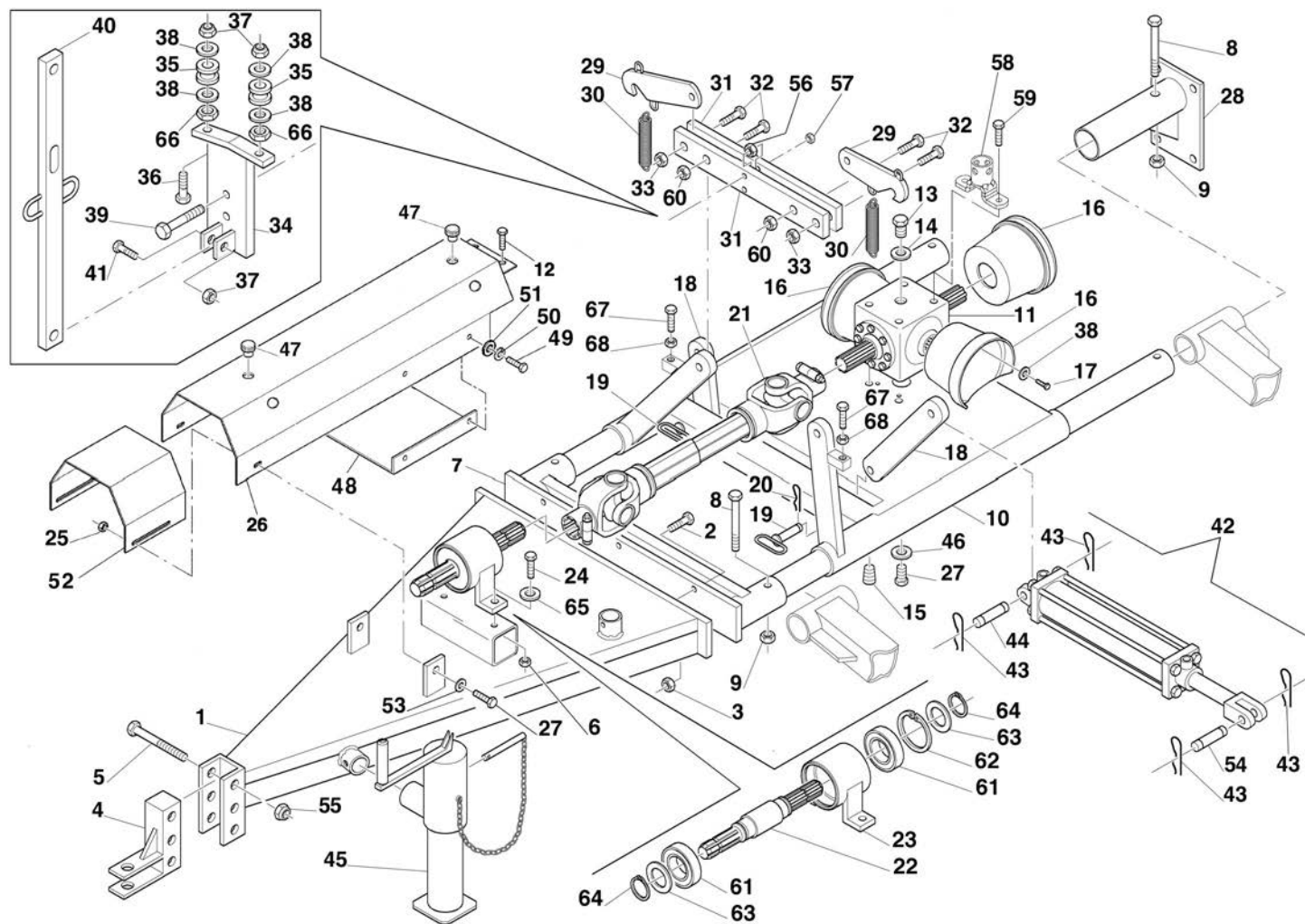
## Parts Manual

# CYCLONE FLEX

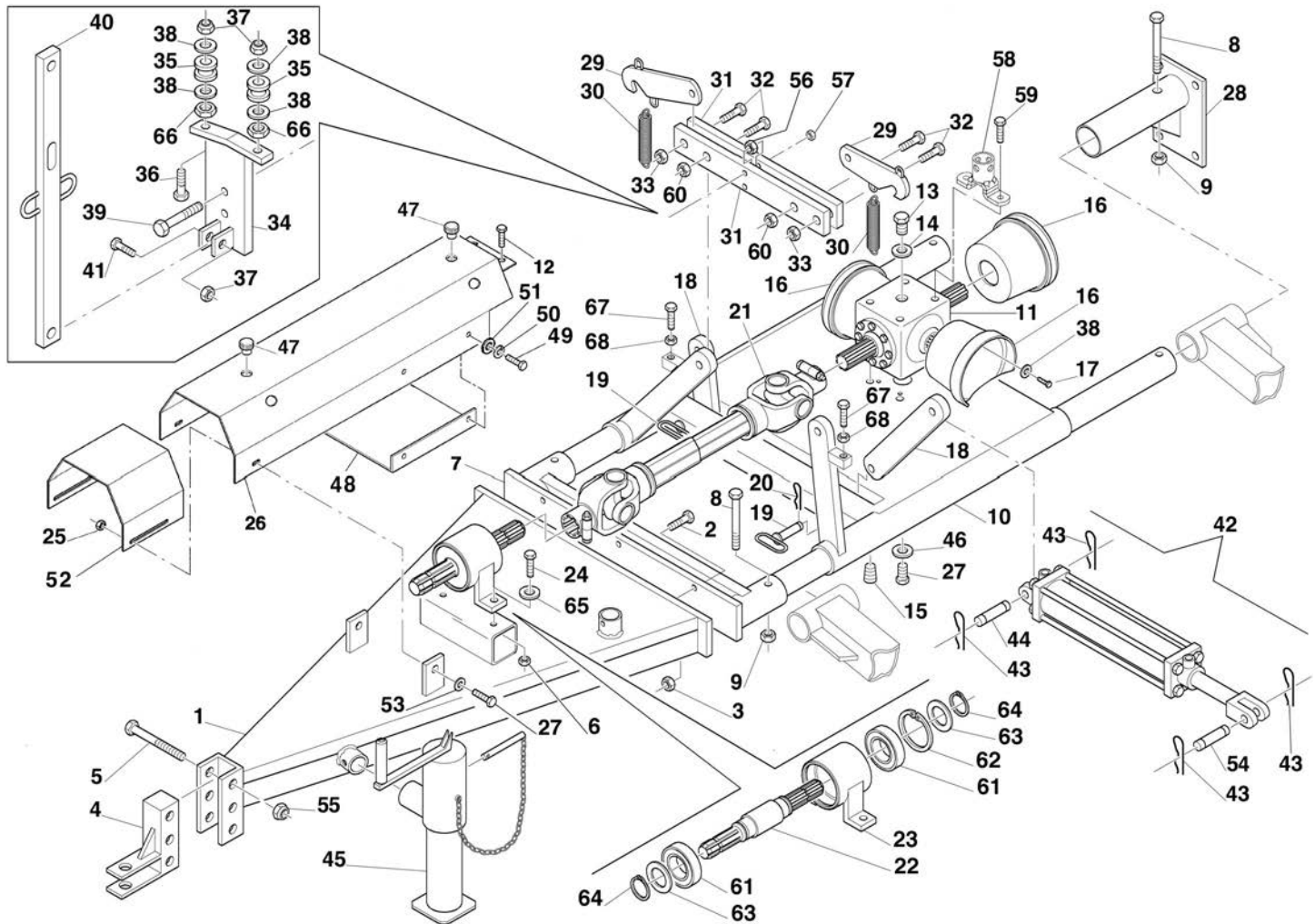
Gang Grooming Mower  
**312-FLX, 315-FLX, 317-FLX**



Manual 960-207B  
November 2022



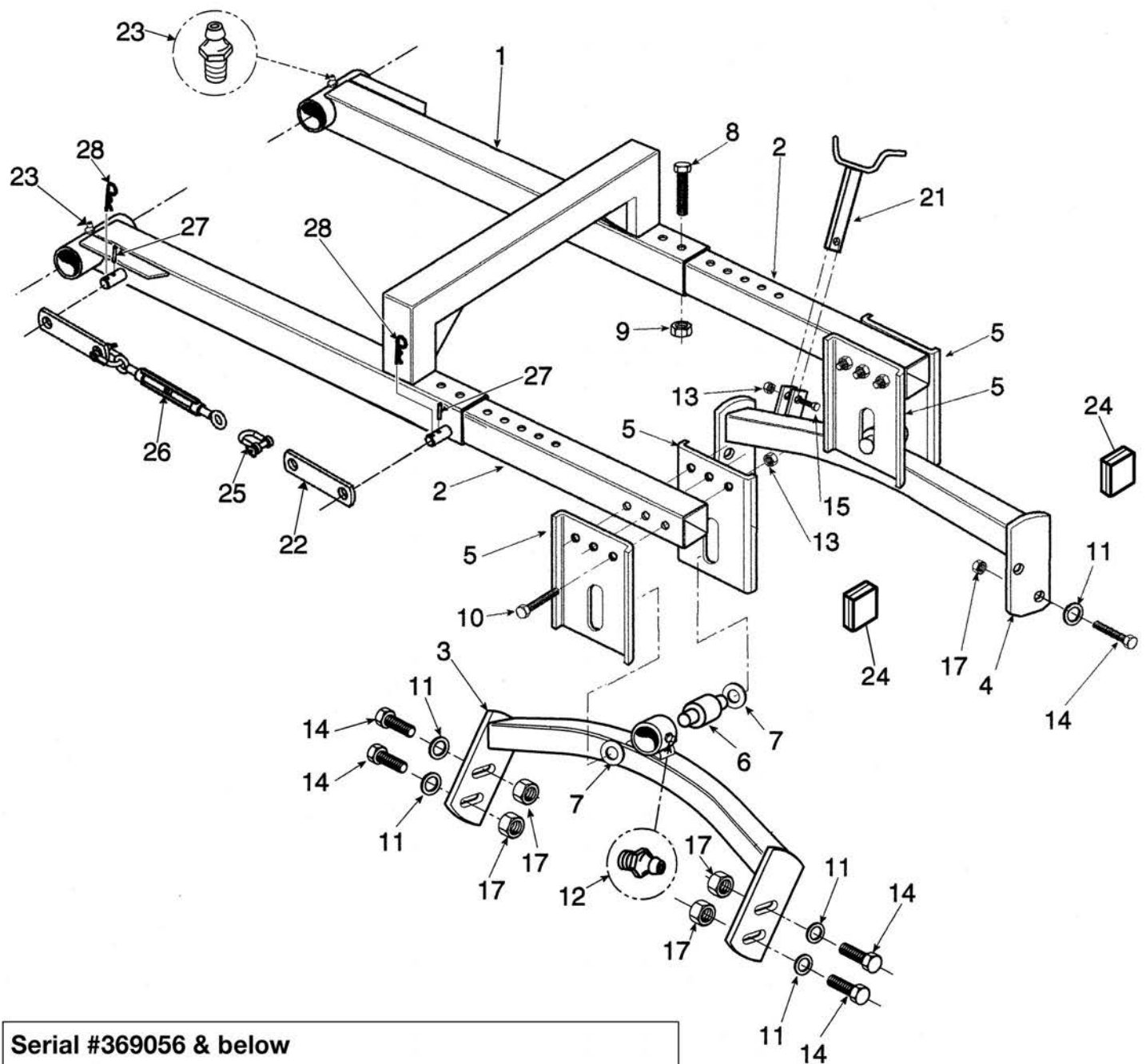
| Ref. | Part #    | Description                                           | Qty. |
|------|-----------|-------------------------------------------------------|------|
| 1    | 005-8011  | Drawbar; Ver. A & below                               | 1    |
|      | 005-8022  | Drawbar; Ver. B & above                               | 1    |
| 2    | 006-4377  | Bolt HH M18-2.50x45 C8.8 Z F                          | 8    |
| 3    | 001-7506  | Nut PT M18-2.50 C6 Z TK                               | 8    |
| 4    | 005-8031  | Front hitch                                           | 1    |
|      | 005-8050  | Front floating hitch (option)                         | 1    |
| 5    | 003-7368  | Bolt HH M14-2.00x120 C8.8 Z P                         | 3    |
| 6    | 003-0358  | Nut PT M14-2.00 C6 Z TK                               | 6    |
| 7    | 000-9612  | Central frame hitch; Ver. A & below                   | 1    |
|      | 005-8028  | Central frame hitch; Ver. B & above                   | 1    |
| 8    | 000-6480  | Bolt HH M14-2.00x100 C8.8 N P                         | 4    |
| 9    | 000-1103  | Nut HH M14-2.00 C6 N MD                               | 4    |
| 10   | 005-8100  | Main frame                                            | 1    |
| 11   | 050-0617  | Gearbox, complete                                     | 1    |
| 12   | 006-4648  | Bolt HH M12-1.75x20 C8.8 Z F                          | 2    |
| 13   | 000-1107A | Breather cap                                          | 1    |
| 14   | 000-6691  | Gasket                                                | 1    |
| 15   | 005-3446  | Cap                                                   | 1    |
| 16   | 000-8663  | Shaft protection                                      | 3    |
| 17   | 000-6349  | Bolt HH M10-1.50x20 C8.8 Z F                          | 12   |
| 18   | 000-9173  | Hitch plate                                           | 2    |
| 19   | 000-9201  | Pin                                                   | 2    |
| 20   | 009-1507  | Hairpin cotter Ø4 Z                                   | 2    |
| 21   | 000-9264  | Joint; Ver. G & below                                 | 1    |
|      | 050-0485  | PTO shaft complete, inner; Ver. H & above             | 1    |
| 22   | 000-9590  | Input shaft; Ver. G & below                           | 1    |
|      | 002-7366  | Input shaft; Ver. H & above                           | 1    |
| 23   | 000-9223  | Support input shaft SAP 207, complete; Ver. G & below | 1    |
|      | 002-7360  | Support input shaft; Ver. H & above                   | 1    |
| 24   | 002-3265  | Bolt HH M12-1.75x40 C8.8 Z F; Ver. G & below          | 2    |
|      | 000-1526  | Bolt HH M14-2.00x35 C8.8 Z F; Ver. H & above          | 6    |
| 25   | 009-4139  | Nut ES M12-1.75 TN Z                                  | 2    |
| 26   | 000-9701  | Shaft protection; Ver. G & below                      | 1    |
|      | 002-8210  | Shaft protection; Ver. H & above                      | 1    |
| 27   | 001-5255  | Bolt HH M12-1.75x30 C8.8 Z F                          | 6    |
| 28   | 015-8111  | Rear hitch, right                                     | 1    |
|      | 025-8111  | Rear hitch, left                                      | 1    |
| 29   | 000-9721  | Transport hook                                        | 3    |
| 30   | 005-1740  | Spring                                                | 3    |
| 31   | 000-9711  | Hook support plate; Ver. H (#269662) & below          | 1    |
|      | 000-9712  | Hook support plate; Ver. I (#269663) & above          | 2    |
| 32   | 003-3218  | Bolt HH M16-2.00x55 C8.8 Z P                          | 4    |
| 33   | 000-5581  | Nut PT M16-2.00 C6 Z TK                               | 2    |
| 34   | 000-9731  | Bracket, unlocking lever                              | 1    |
| 35   | 000-9476  | Pulley, nylon                                         | 2    |
| 36   | 003-0334  | Bolt HH M10-1.50x55 C8.8 Z F                          | 2    |
| 37   | 003-0156  | Nut PT M10-1.50 C6 TK Z                               | 3    |
| 38   | 000-2034  | Washer flat Ø10 W                                     | 16   |
| 39   | 021-5207  | Bolt HH M10-1.50x70 C8.8 Z P                          | 2    |
| 40   | 000-9737  | Lever, unlocking                                      | 1    |



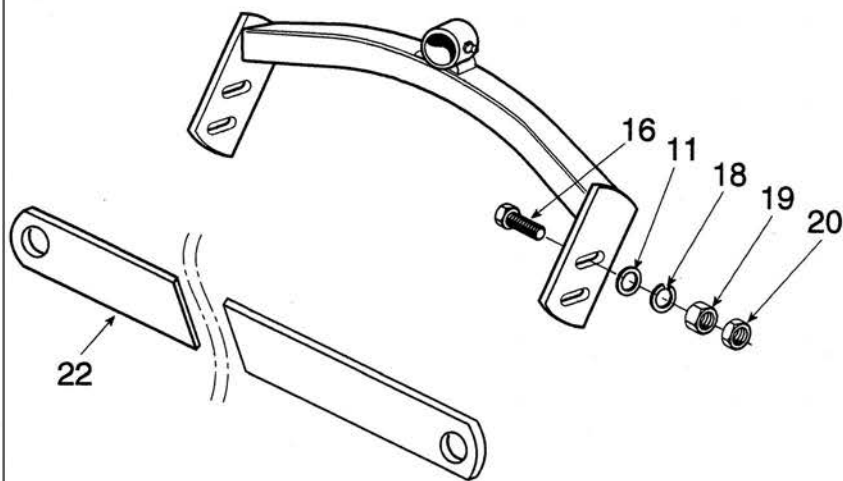
| Ref. | Part #    | Description                                               | Qty. |
|------|-----------|-----------------------------------------------------------|------|
| 41   | 003-8614  | Bolt HH M10-1.50x40 C8.8 Z F                              | 1    |
| 42   | 503-034B  | Hydraulic cylinder; #317296 & below <sup>1</sup>          | 3    |
|      | 502-757B  | Repair kit for cylinder 503-034B (not shown)              | -    |
|      | 502-758B  | Breather cap 3/8" NPT for cylinder 503-034B (not shown)   | 3    |
|      | 005-8120  | Hydraulic cylinder; #317297 & above                       | 3    |
|      | 005-8125  | Repair kit for cylinder 005-8120 (not shown)              | -    |
|      | 005-8123  | Breather cap M05-0.80 for cylinder 005-8120 (not shown)   | 3    |
| 43   | 502-172B  | Clip hairpin 0.105"x2.00" Z; #317296 & below <sup>2</sup> | 12   |
|      | 004-1291  | Hairpin cotter Ø5 Z; #317297 & above                      | 15   |
| 44   | 502-171B  | Pin hyd. cyl. 1.00"x3.40" Z                               | 3    |
| 45   | 502-098B  | Jack stand                                                | 1    |
| 46   | 000-1077  | Washer lock Ø12 Z                                         | 4    |
| 47   | 000-6647  | Cap                                                       | 6    |
| 48   | 000-9703  | Bottom shield; #369057 & above                            | 1    |
| 49   | 001-5012  | Bolt HH M08-1.25x20 C8.8 Z F; #369057 & above             | 4    |
| 50   | 000-3144  | Washer lock Ø08 Z; #369057 & above                        | 4    |
| 51   | 001-5230  | Washer flat Ø08 Z; #369057 & above                        | 4    |
| 52   | 000-9702  | Protection extension, input shaft                         | 1    |
| 53   | 007-6106  | Washer fender Ø12 Z                                       | 2    |
| 54   | 502-171B  | Pin hyd. cyl. 1.00"x3.40" Z; #369056 & below              | 3    |
|      | 005-8122  | Pin hyd. cyl. 25x111.5 mm. Z; #369057 & above             | 3    |
| 55   | 000-7224  | Nut ES M14-2.00 Z TK                                      | 3    |
| 56   | 000-2366  | Nut HH M16-2.00 C6 Z TK                                   | 2    |
| 57   | 001-4106  | Nut ES M10-1.50 Z TK                                      | 2    |
| 58   | 002-3973  | Lifting hitch                                             | 1    |
| 59   | 000-3037  | Bolt HH M12-1.75x25 C8.8 Z F                              | 2    |
| 60   | 004-1165  | Nut ES M16-2.00 Z TN                                      | 2    |
| 61   | 005-5358A | Bearing 6208-2RS; Ver. H & above                          | 2    |
| 62   | 000-1154  | Snap ring, inner Ø80; Ver. H & above                      | 1    |
| 63   | 005-3248  | Shim Ø40x50x2; Ver. H & above                             | 2    |
| 64   | 000-8138  | Snap ring, outer Ø40; Ver. H & above                      | 2    |
| 65   | 009-1435  | Washer flat Ø14 W                                         | 6    |
| 66   | 000-1279  | Nut HH M10-1.50 C6 TK Z                                   | 2    |
| 67   | 002-3265  | Bolt HH M12-1.75x40 C8.8 Z F                              | 2    |
| 68   | 000-1106  | Nut HH M12-1.75 C6 Z MD                                   | 2    |

<sup>1</sup> Hydraulic cylinder no longer available should be replaced with cylinder 005-8120.

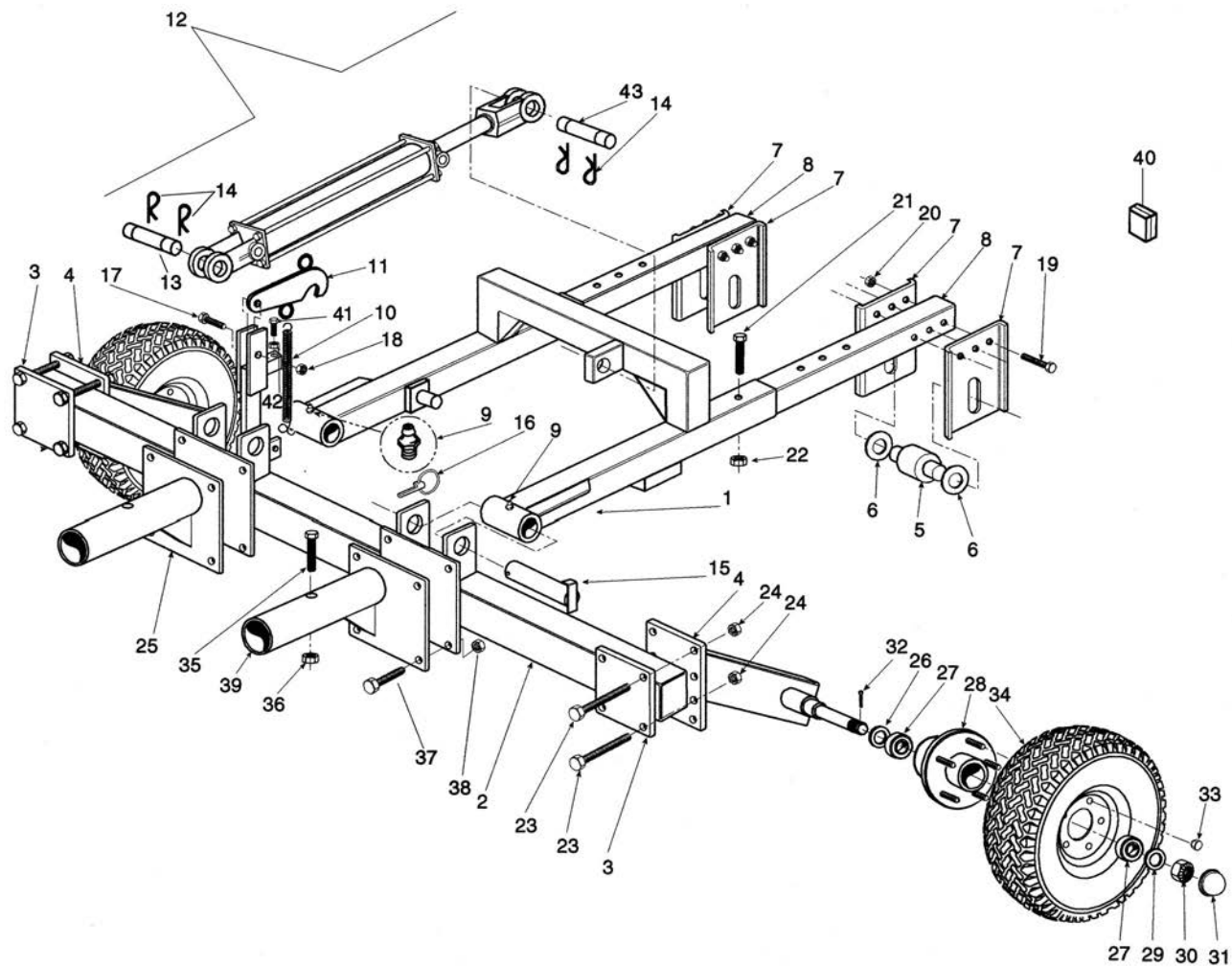
<sup>2</sup> May replace with hairpin cotter 004-1291.



## Serial #369056 &amp; below



| Ref. | Part #   | Description                                        | Qty. |
|------|----------|----------------------------------------------------|------|
| 1    | 025-8080 | Lift side, left                                    | 1    |
|      | 015-8080 | Lift side, right                                   | 1    |
| 2    | 005-8320 | Lift arm, telescoping; 312, 315-FLX                | 4    |
|      | 005-8323 | Lift arm, telescoping; 317-FLX                     | 4    |
| 3    | 015-8340 | Front hitch, right; 312-FLX                        | 1    |
|      | 025-8340 | Front hitch, left; 312-FLX                         | 1    |
|      | 015-8350 | Front hitch, right; 315-FLX                        | 1    |
|      | 025-8350 | Front hitch, left; 315-FLX                         | 1    |
|      | 015-8360 | Front hitch, right; 317-FLX                        | 1    |
|      | 025-8360 | Front hitch, left; 317-FLX                         | 1    |
| 4    | 015-8370 | Rear hitch, right; 312-FLX                         | 1    |
|      | 025-8370 | Rear hitch, left; 312-FLX                          | 1    |
|      | 035-8370 | Rear hitch, right; 315, 317-FLX                    | 1    |
|      | 045-8370 | Rear hitch, left; 315, 317-FLX                     | 1    |
| 5    | 008-2176 | Hitch plate, formed                                | 8    |
| 6    | 005-8333 | Hitch pin                                          | 4    |
| 7    | 000-3056 | Washer flat Ø30 Y                                  | 8    |
| 8    | 000-5536 | Bolt HH M14-2.00x90 C8.8 Z P                       | 8    |
| 9    | 000-7224 | Nut ES M14-2.00 Z TK                               | 8    |
| 10   | 003-4286 | Bolt HH M12-1.75x100 C8.8 Z P                      | 12   |
| 11   | 001-7354 | Washer fender Ø16 Z                                | 16   |
| 12   | 000-1065 | Grease fitting M10-1.00                            | 4    |
| 13   | 003-0064 | Nut PT M12-1.75 C6 TK Z                            | 14   |
| 14   | 009-1038 | Bolt HH M16-2.00x50 C8.8 Z F                       | 16   |
| 15   | 003-0054 | Bolt HH M12-1.75x50 C8.8 Z F                       | 2    |
| 16   | 003-0309 | Bolt HH M16-2.00x70 C8.8 Z F; #369056 & below      | 2    |
| 17   | 000-5581 | Nut PT M16-2.00 C6 Z TK                            | 16   |
| 18   | 000-2367 | Washer lock Ø16 Z; #369056 & below                 | 2    |
| 19   | 000-2366 | Nut HH M16-2.00 C6 Z TK; #369056 & below           | 2    |
| 20   | 000-3124 | Nut HH M16-2.00 C6 Z MD; #369056 & below           | 2    |
| 21   | 005-8282 | Transport lock                                     | 2    |
| 22   | 015-8442 | Transport brace; 312-FLX #369056 & below           | 1    |
|      | 025-8442 | Transport brace; 315-FLX #369056 & below           | 1    |
|      | 035-8442 | Transport brace; 317-FLX #369056 & below           | 1    |
|      | 005-8447 | Transport brace; 312, 315, 317-FLX #369057 & above | 2    |
| 23   | 000-6635 | Grease fitting Ø6                                  | 4    |
| 24   | 005-8332 | Plastic cap 60 mm.                                 | 4    |
| 25   | 005-8444 | Shackle Ø12 M12x1.75 Z; #369057 & above            | 2    |
| 26   | 005-8443 | Eye/eye turnbuckle M16x2.00 Z; #369057 & above     | 1    |
| 27   | 002-7294 | Roll pin Ø6x40 Z; #369057 & above                  | 2    |
| 28   | 004-1291 | Hairpin cotter Ø5 Z; #369057 & above               | 2    |



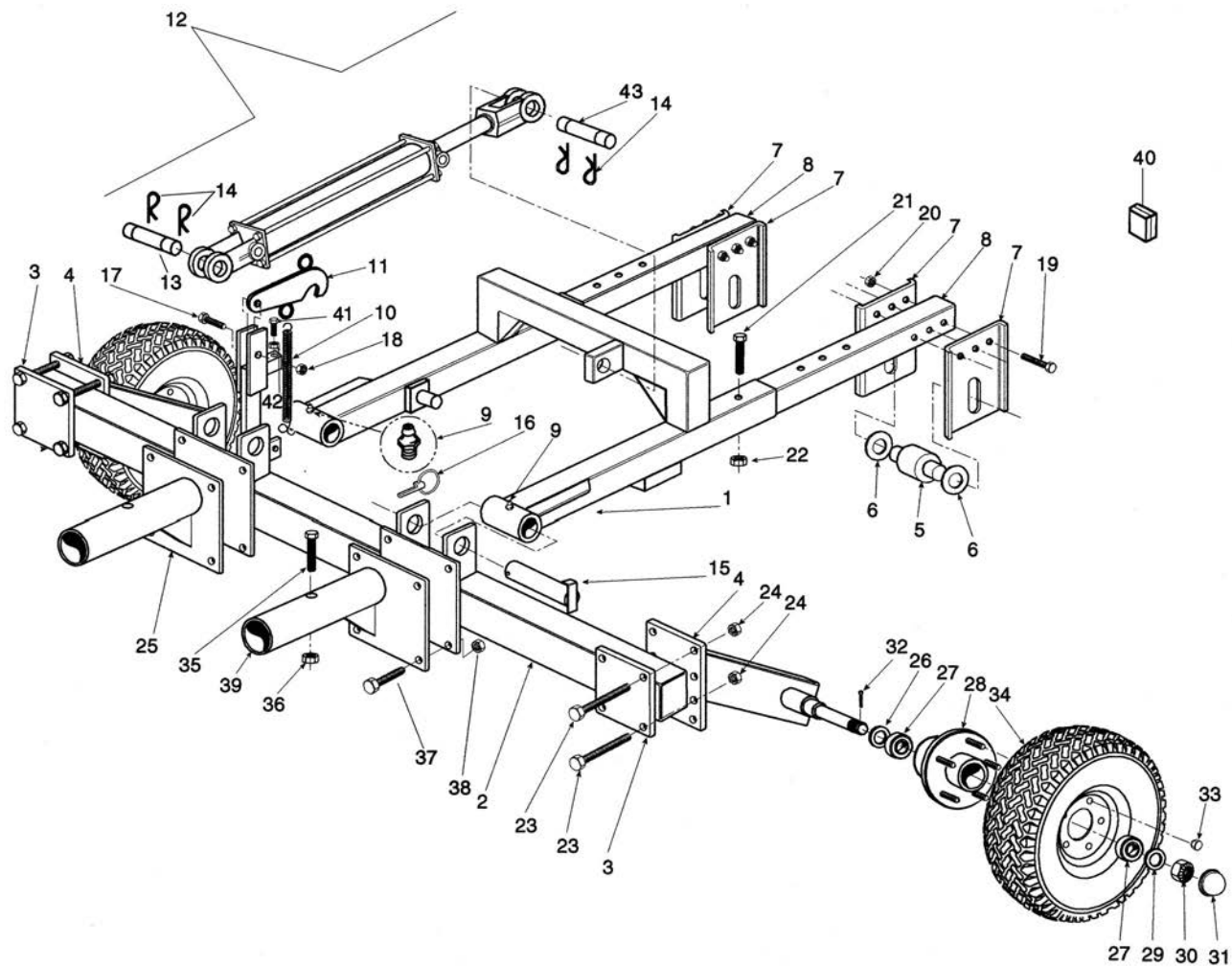


| Ref. | Part #   | Description                                               | Qty. |
|------|----------|-----------------------------------------------------------|------|
| 1    | 005-8290 | Lift, rear                                                | 1    |
| 2    | 005-8130 | Frame, rear                                               | 1    |
| 3    | 000-9777 | Back plate                                                | 2    |
| 4    | 015-8230 | Wheel support, right                                      | 1    |
|      | 025-8230 | Wheel support, left                                       | 1    |
| 5    | 005-8333 | Hitch pin                                                 | 2    |
| 6    | 000-3056 | Washer flat Ø30 Y                                         | 4    |
| 7    | 008-2176 | Hitch plate, formed                                       | 4    |
| 8    | 005-8326 | Lift arm, telescoping rear; #290165 & below <sup>3</sup>  | 2    |
|      | 005-8327 | Lift arm, telescoping rear; #290166 & above               | 2    |
| 9    | 000-1065 | Grease fitting M10-1.00                                   | 2    |
| 10   | 005-1740 | Spring                                                    | 1    |
| 11   | 000-9721 | Transport hook                                            | 1    |
| 12   | 503-034B | Hydraulic cylinder; #317296 & below <sup>4</sup>          | 1    |
|      | 502-757B | Repair kit for cylinder 503-034B (not shown)              | -    |
|      | 502-758B | Breather cap 3/8" NPT for cylinder 503-034B (not shown)   | 1    |
|      | 005-8120 | Hydraulic cylinder; #317297 & above                       | 1    |
|      | 005-8125 | Repair kit for cylinder 005-8120 (not shown)              | -    |
|      | 005-8123 | Breather cap M05-0.80 for cylinder 005-8120 (not shown)   | 1    |
| 13   | 502-171B | Pin hydraulic cylinder 1.00"x3.40" Z                      | 1    |
| 14   | 502-172B | Clip hairpin 0.105"x2.00" Z; #317296 & below <sup>5</sup> | 4    |
|      | 004-1291 | Hairpin cotter Ø5 Z; #317297 & above                      | 5    |
| 15   | 005-8312 | Pin, rear lift                                            | 2    |
| 16   | 001-8266 | Lynch pin Ø11x45                                          | 2    |
| 17   | 005-1965 | Bolt HH M16-2.00x65 C8.8 Z P                              | 1    |
| 18   | 000-5581 | Nut PT M16-2.00 C6 Z TK                                   | 1    |
| 19   | 003-4286 | Bolt HH M12-1.75x100 C8.8 Z P                             | 6    |
| 20   | 003-0064 | Nut PT M12-1.75 C6 TK Z                                   | 6    |
| 21   | 000-5536 | Bolt HH M14-2.00x90 C8.8 Z P                              | 2    |
| 22   | 000-7224 | Nut ES M14-2.00 Z TK                                      | 2    |
| 23   | 000-6615 | Bolt HH M14-2.00x140 C8.8 Z P                             | 8    |
| 24   | 003-0358 | Nut PT M14-2.00 C6 Z TK                                   | 8    |
| 25   | 015-8111 | Rear hitch, right                                         | 1    |
| 26   | 502-097B | Oil seal 12192 TB                                         | 2    |
| 27   | 502-102B | Bearing L44649                                            | 4    |
| 28   | 502-422B | Hub, wheel                                                | 2    |
| 29   | 004-6555 | Washer flat Ø20 Z                                         | 2    |
| 30   | 000-9768 | Nut CA M20-2.50 C5 N TN                                   | 2    |
| 31   | 170-8008 | Bearing buddy                                             | 2    |
|      | 170-8009 | Bra, bearing buddy (not shown)                            | 2    |
| 32   | 000-1174 | Cotter pin Ø4x35                                          | 2    |
| 33   | 503-956B | Nut LUG 1/2"-20x60° Z                                     | 10   |
| 34   | 190-2063 | Wheel, complete                                           | 2    |
| 35   | 000-6480 | Bolt HH M14-2.00x100 C8.8 N P                             | 2    |
| 36   | 000-1103 | Nut HH M14-2.00 C6 N MD                                   | 2    |
| 37   | 006-4377 | Bolt HH M18-2.50x45 C8.8 Z F                              | 8    |
| 38   | 001-7506 | Nut PT M18-2.50 C6 Z TK                                   | 8    |
| 39   | 025-8111 | Rear hitch, left                                          | 1    |

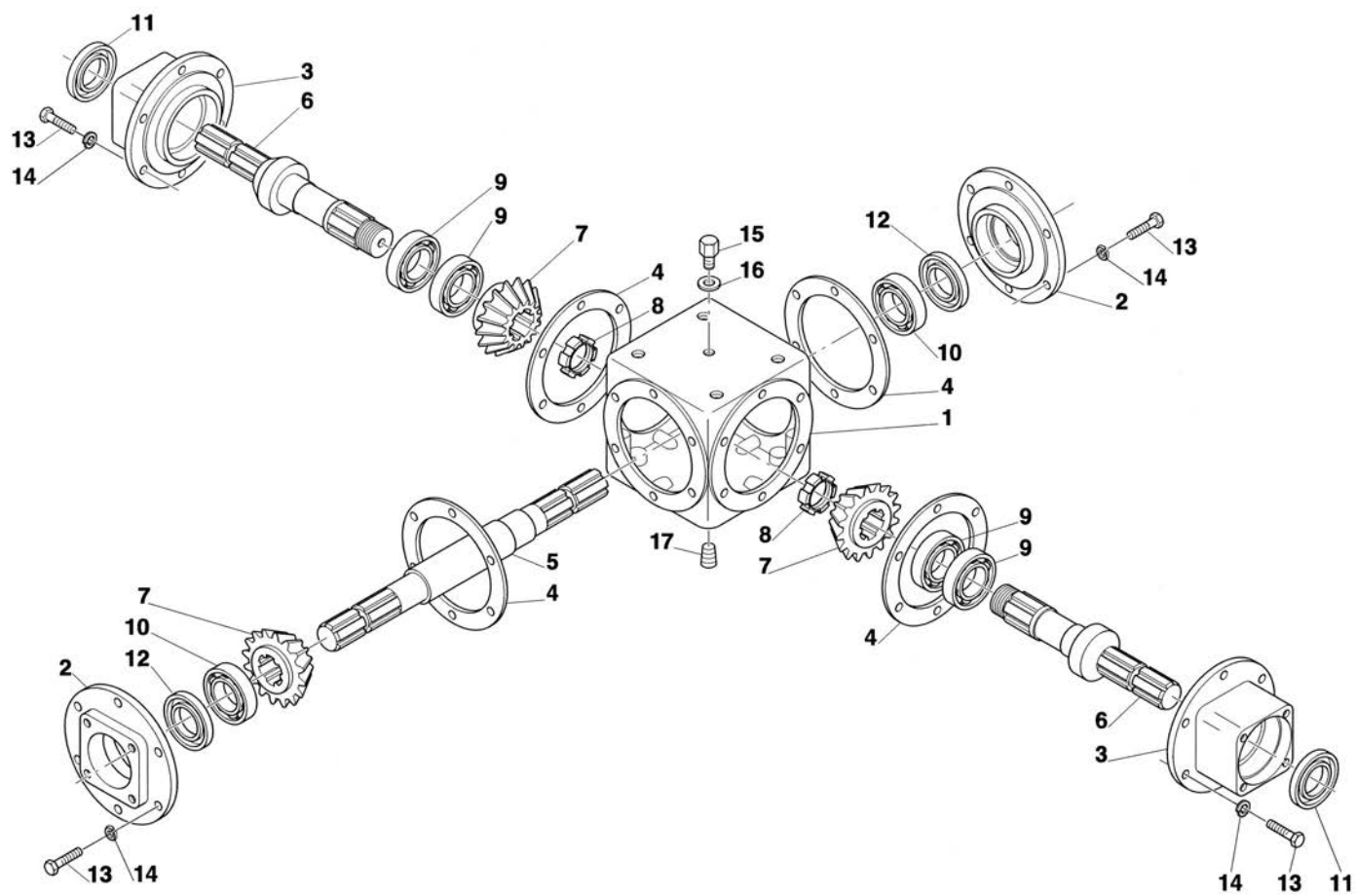
<sup>3</sup> Rear telescoping lift arm is no longer available. Both arms should be replaced with part #005-8327.

<sup>4</sup> Hydraulic cylinder no longer available should be replaced with cylinder 005-8120.

<sup>5</sup> May replace with hairpin cotter #004-1291.

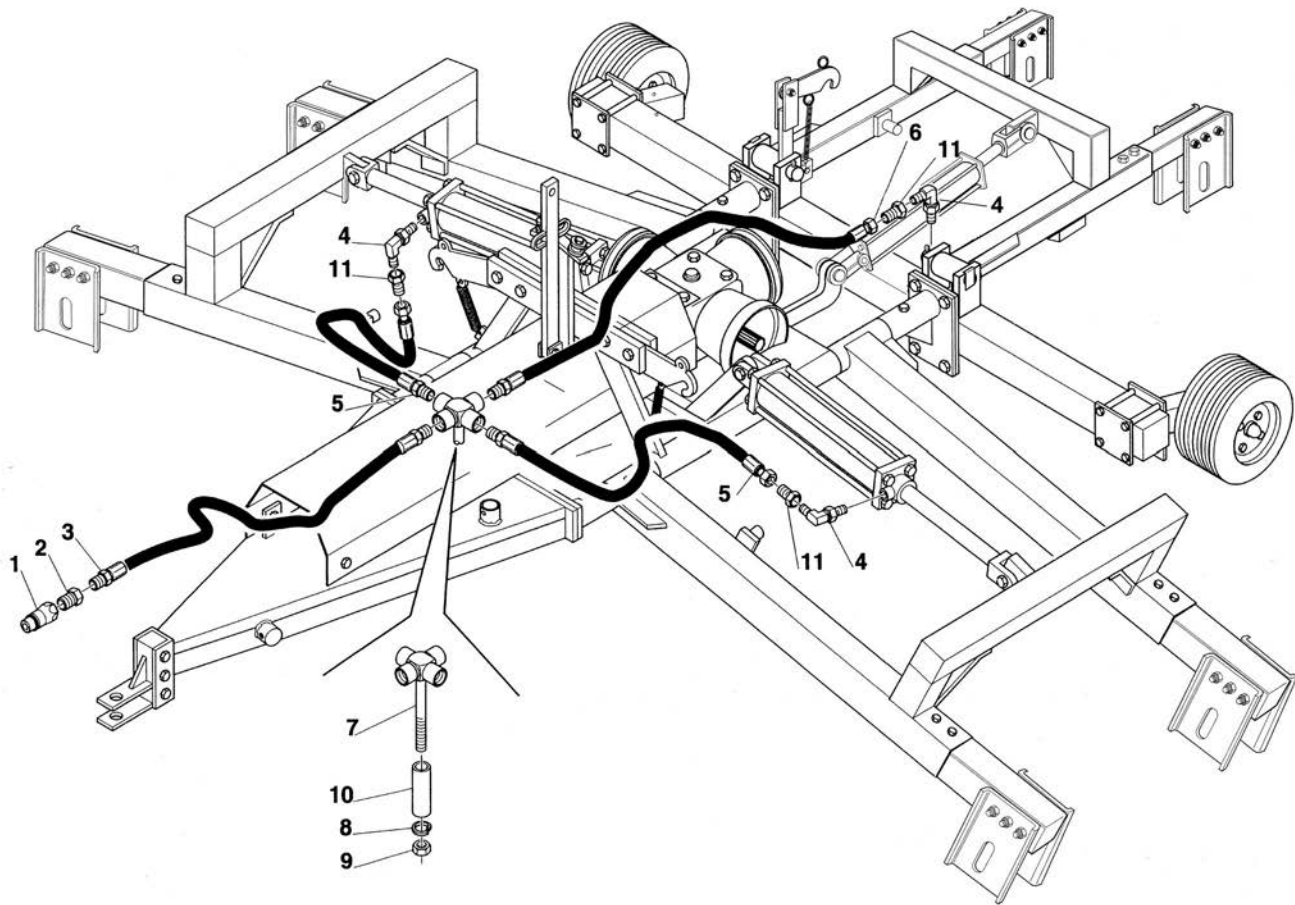


| Ref. | Part #   | Description                                   | Qty. |
|------|----------|-----------------------------------------------|------|
| 40   | 005-8332 | Plastic cap 60 mm.                            | 2    |
| 41   | 002-3265 | Bolt HH M12-1.75x40 C8.8 Z F; #296485 & above | 1    |
| 42   | 000-1106 | Nut HH M12-1.75 C6 Z MD; #296485 & above      | 1    |
| 43   | 502-171B | Pin hyd. cyl. 1.00"x3.40" Z; #369056 & below  | 1    |
|      | 005-8122 | Pin hyd. cyl. 25x111.5 mm. Z; #369057 & above | 1    |

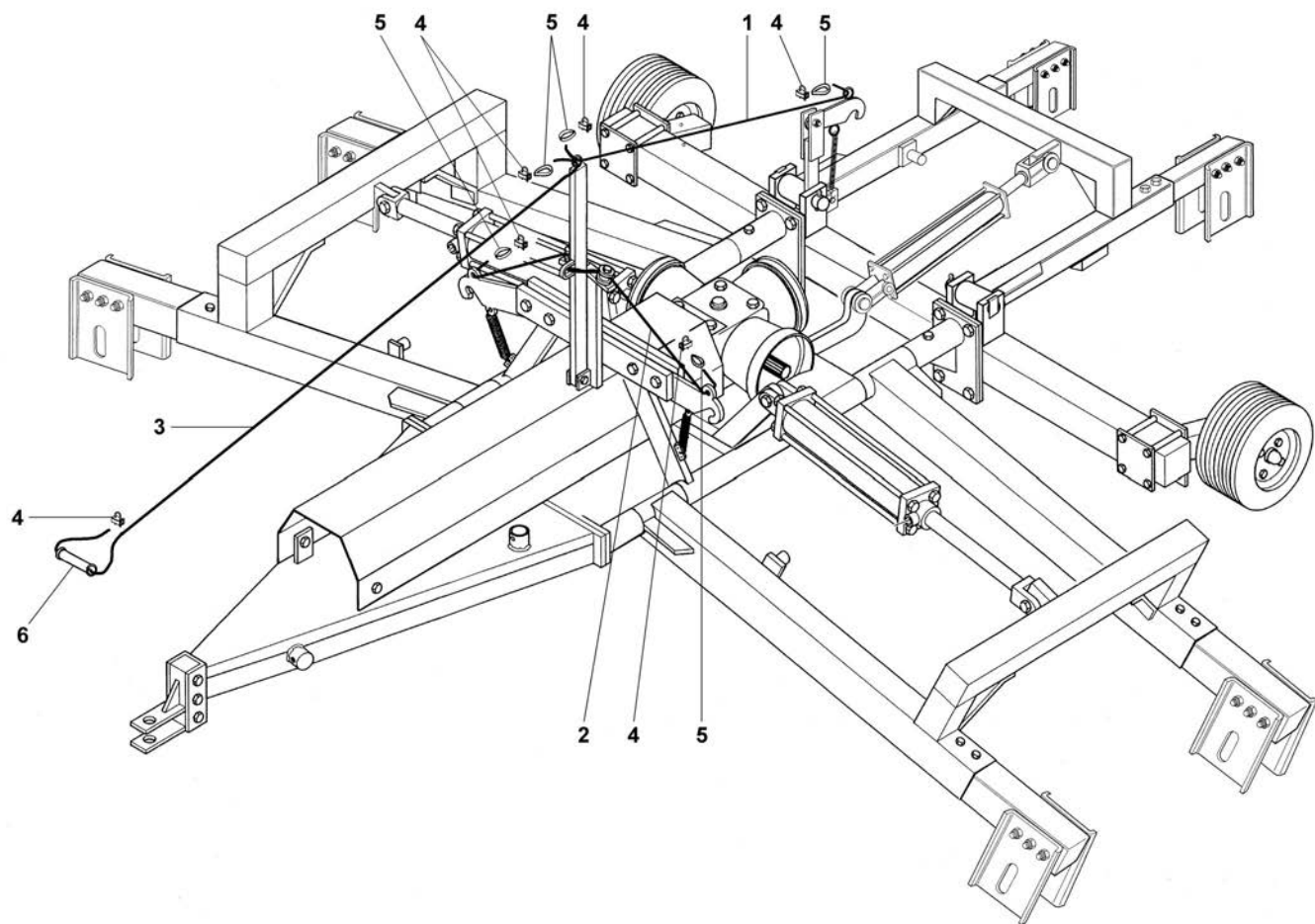


| Ref. | Part #    | Description                         | Qty. |
|------|-----------|-------------------------------------|------|
| 1    | 000-9970  | Housing, gearbox                    | 1    |
| 2    | 000-9971  | Front cover, gearbox housing        | 2    |
| 3    | 000-9972  | Lateral support, gearbox housing    | 2    |
| 4    | 000-9977  | Gasket 2/10                         | -    |
|      | 010-9977  | Gasket 5/10                         | -    |
| 5    | 000-9975  | Input shaft                         | 1    |
| 6    | 000-9976  | Output shaft                        | 2    |
| 7    | 000-9973  | Ring gear                           | 3    |
| 8    | 003-7098  | Locking ring ES GUK M35-1.50        | 2    |
| 9    | 003-0201A | Bearing 30208                       | 4    |
| 10   | 000-7172A | Bearing 30207                       | 2    |
| 11   | 005-8162  | Oil seal 52.85.10 TC                | 2    |
| 12   | 000-9974  | Oil seal 35.55.10 TC                | 2    |
| 13   | 003-3176  | Bolt HH M10-1.50x25 C8.8 Z F        | 24   |
| 14   | 000-1280  | Washer lock Ø10 Z                   | 24   |
| 15   | 000-1107A | Breather cap                        | 1    |
| 16   | 000-6691  | Gasket                              | 1    |
| 17   | 005-3446  | Drain plug                          | 1    |
|      | 050-0617  | Main gearbox, complete <sup>6</sup> | -    |

<sup>6</sup> Fill using approx. 78 fl.oz. (2.4 qt.) of SAE 90W gear oil.

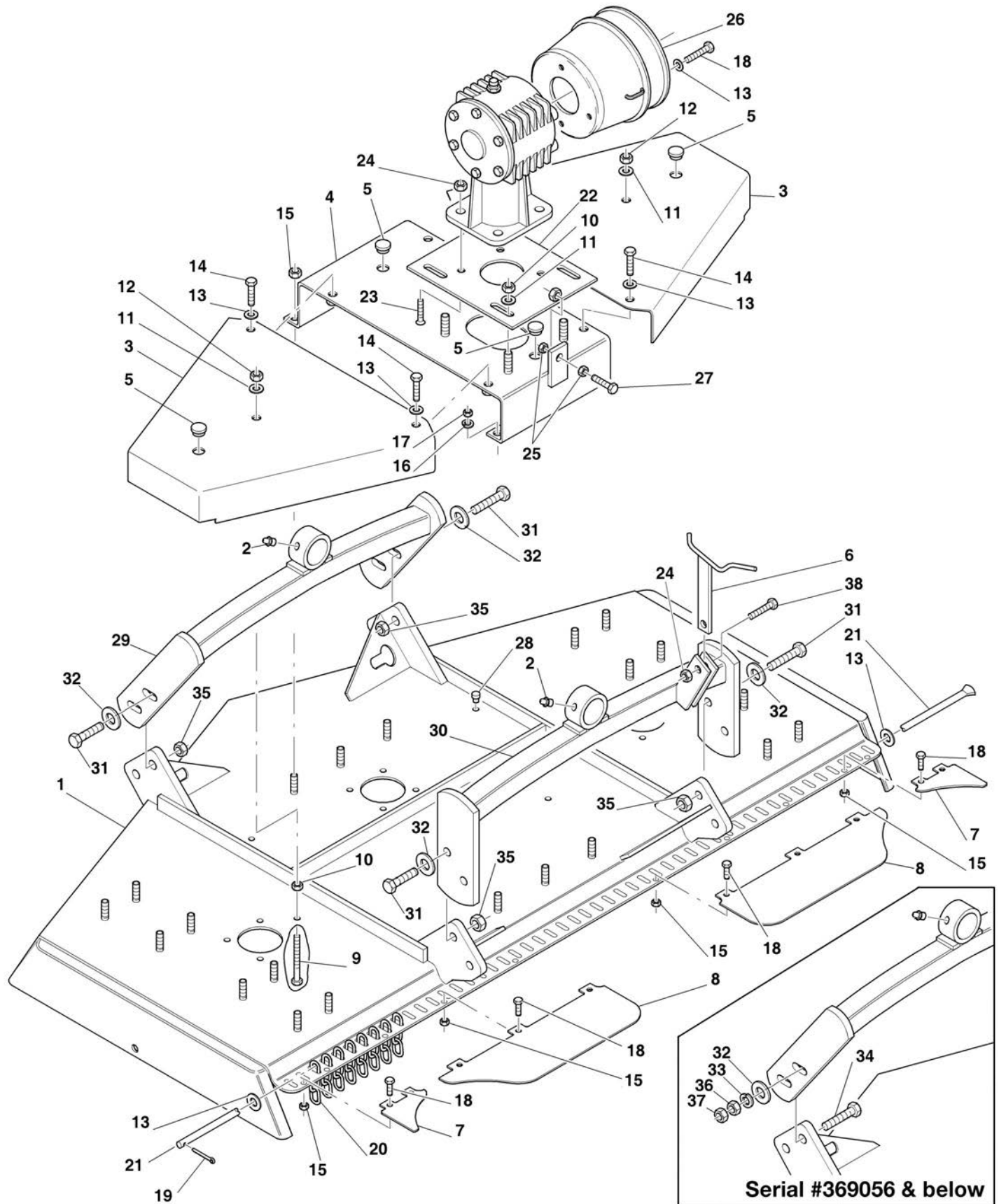


| Ref. | Part #   | Description                            | Qty. |
|------|----------|----------------------------------------|------|
| 1    | 502-170B | 1/2" quick connect nipple 1/2" FP      | 1    |
| 2    | 502-169B | Reducer 3/8"-1/2"                      | 1    |
| 3    | 502-166B | Hydraulic hose 87", front              | 1    |
| 4    | 502-163B | 90° OR fitting                         | 3    |
| 5    | 502-168B | Hydraulic hose 39", side               | 2    |
| 6    | 502-167B | Hydraulic hose 60", rear               | 1    |
| 7    | 502-165B | Hyd. cross 3/8" FNPT w/bolt            | 1    |
| 8    | 000-1077 | Washer lock Ø12 Z                      | 1    |
| 9    | 000-3038 | Nut HH M12-1.75 C6 Z TK                | 1    |
| 10   | 002-7637 | Spacer                                 | 1    |
| 11   | 502-164B | Adaptor 3/8" NPT with 1/16" restrictor | 3    |

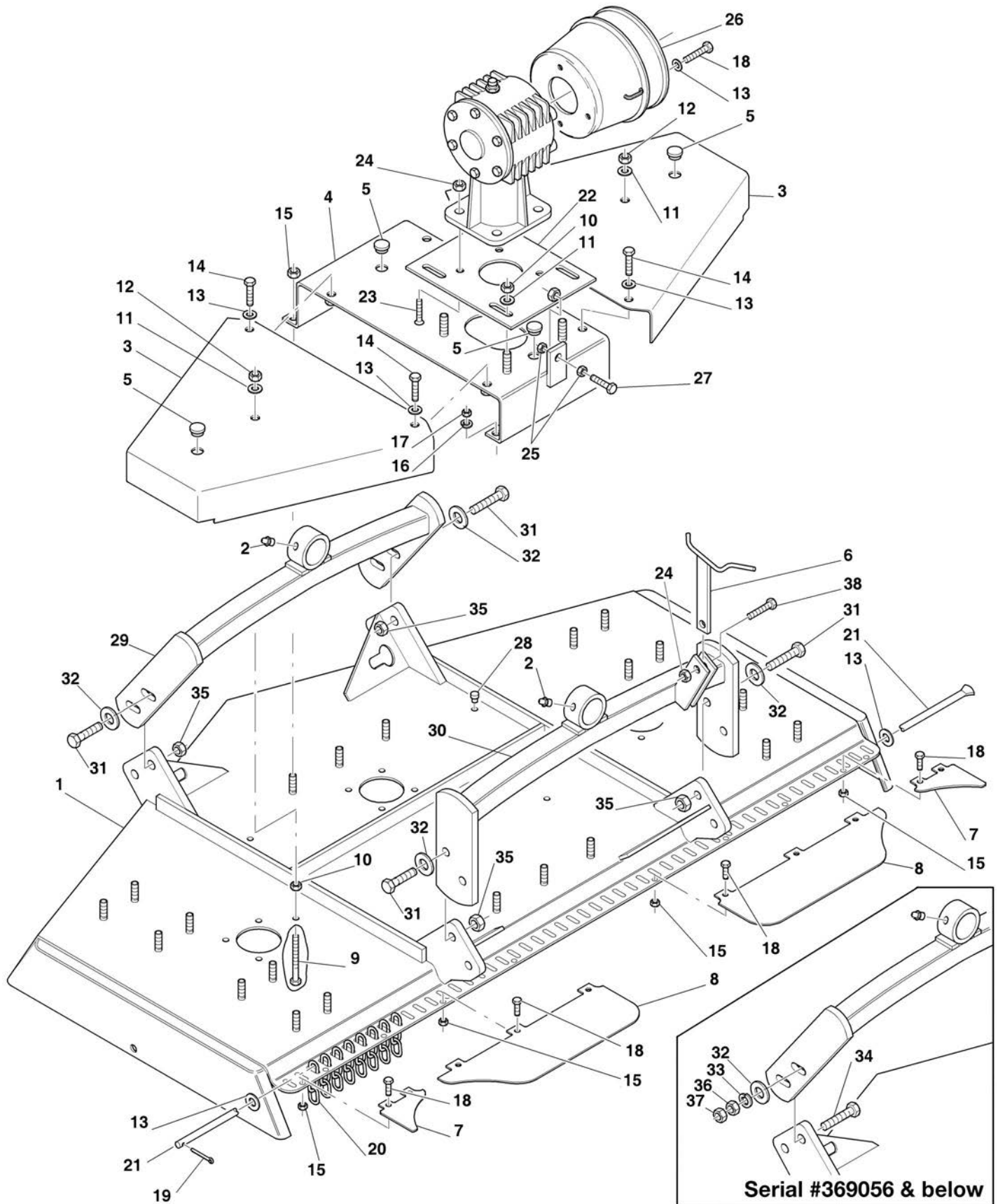




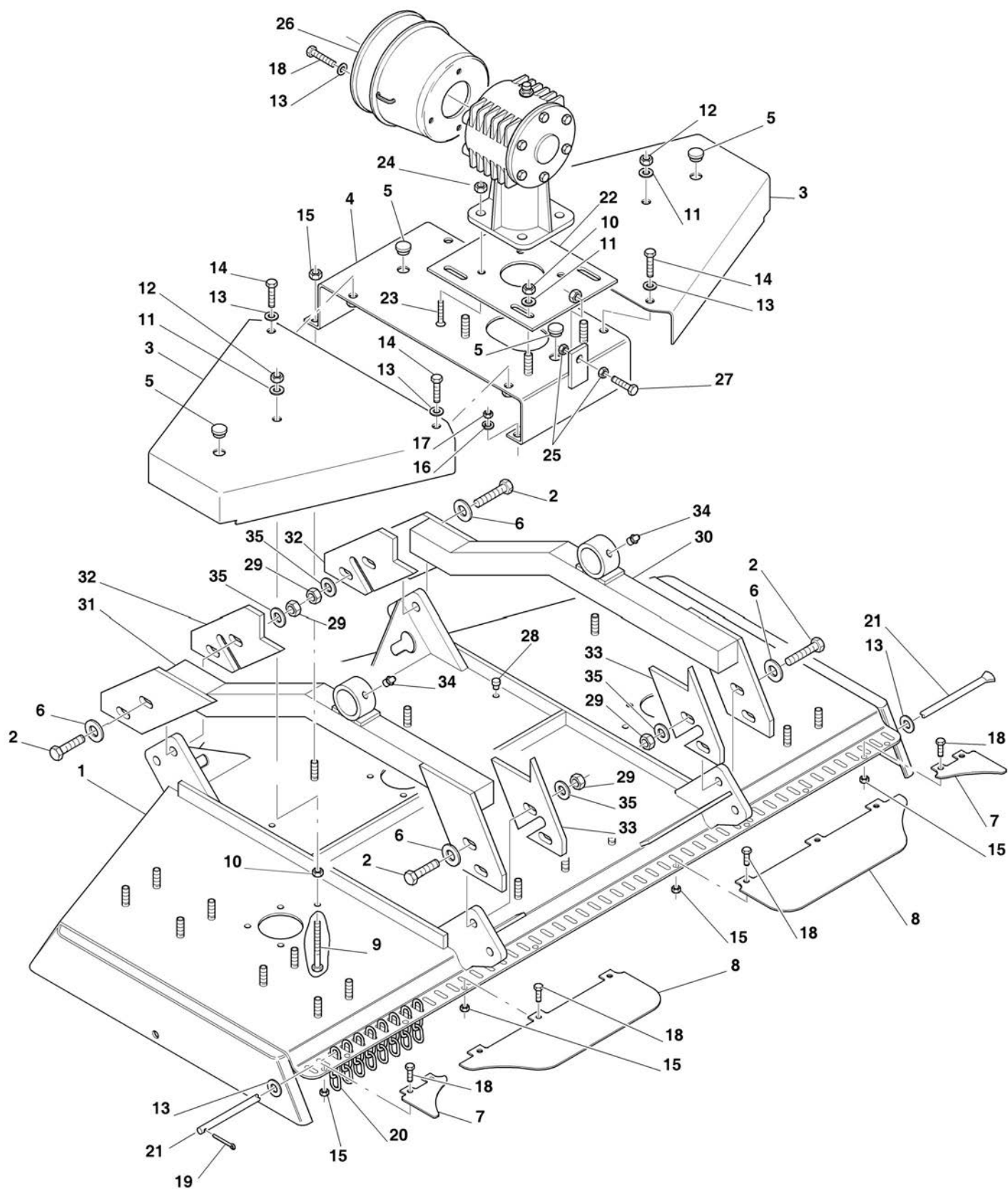
| Ref. | Part #   | Description         | Qty. |
|------|----------|---------------------|------|
| 1    | 005-8220 | Wire rope, rear     | 1    |
| 2    | 005-8221 | Wire rope, side     | 1    |
| 3    | 005-8222 | Wire rope, front    | 1    |
| 4    | 005-8224 | "U" clamp, complete | 6    |
| 5    | 005-8225 | Wire loop           | 5    |
| 6    | 005-8228 | Handle              | 1    |



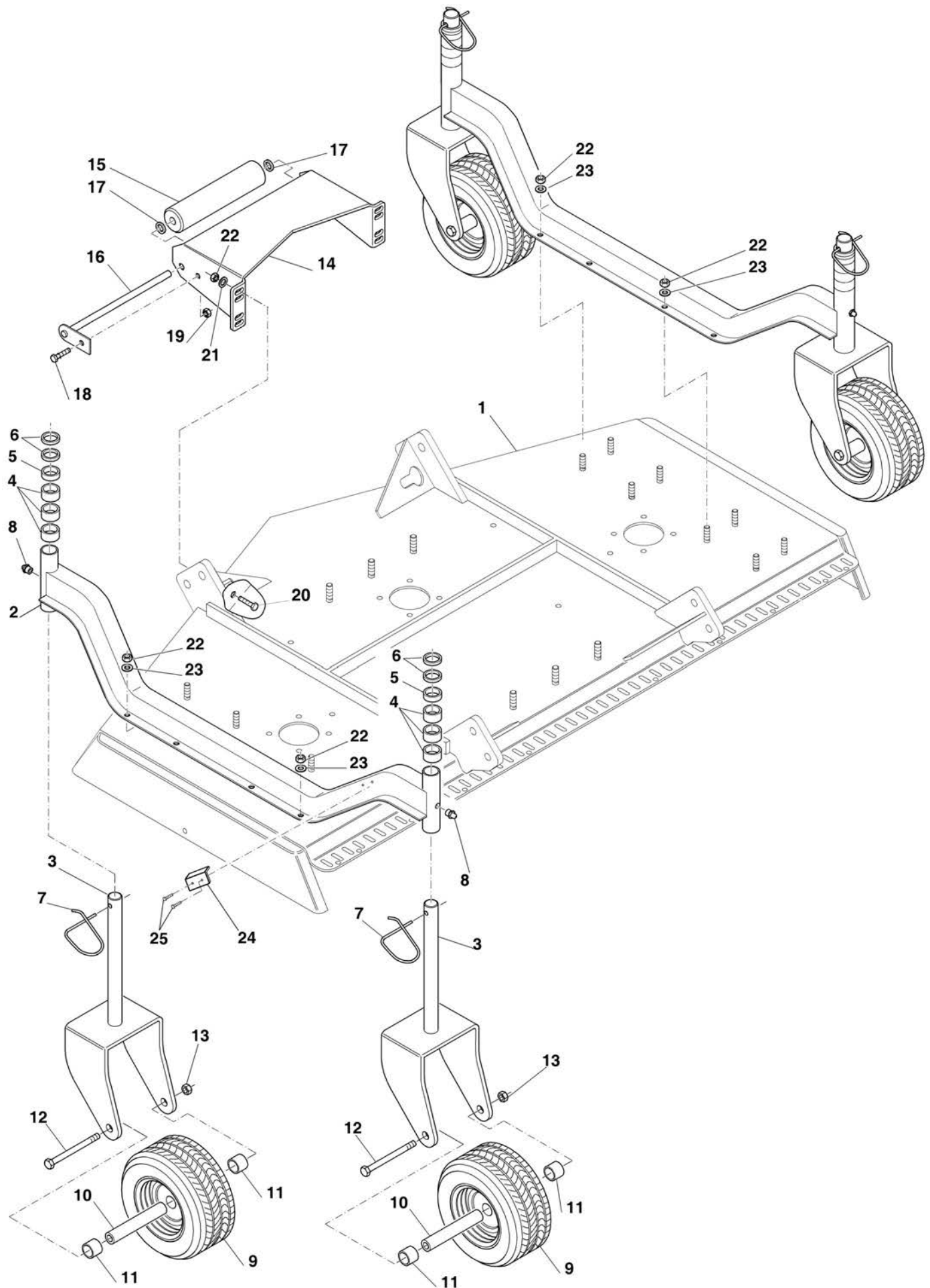
| Ref. | Part #   | Description                                      | Qty. |
|------|----------|--------------------------------------------------|------|
| 1    | 010-6903 | Frame 4' rear discharge; 312-FLX                 | 2    |
|      | 020-6903 | Frame 5' rear discharge; 315-FLX                 | 2    |
|      | 030-6900 | Frame 6' rear discharge; 317-FLX                 | 2    |
| 2    | 000-1065 | Grease fitting M10-1.00                          | 4    |
| 3    | 010-6987 | Belt shield 4' w/tab; 312-FLX First version only | 4    |
|      | 010-6989 | Belt shield 4' w/o tab; 312-FLX Ver. A & above   | 4    |
|      | 020-6987 | Belt shield 5' w/tab; 315-FLX First version only | 4    |
|      | 020-6989 | Belt shield 5' w/o tab; 315-FLX Ver. A & above   | 4    |
|      | 030-6975 | Belt shield 6' w/tab; 317-FLX First version only | 4    |
|      | 030-6989 | Belt shield 6' w/o tab; 317-FLX Ver. A & above   | 4    |
| 4    | 000-6904 | Central plate 4' frame; 312-FLX                  | 2    |
|      | 000-6875 | Central plate 5' frame; 315-FLX                  | 2    |
|      | 000-6913 | Central plate 6' frame; 317-FLX                  | 2    |
| 5    | 000-6647 | Cap                                              | 8    |
| 6    | 005-8282 | Transport lock                                   | 2    |
| 7    | 002-0411 | Rear protection 5' frame, outer; 315-FLX         | 4    |
|      | 002-0412 | Rear protection 6' frame, outer; 317-FLX         | 4    |
| 8    | 002-0415 | Rear protection, inner                           | 4    |
| 9    | 000-6943 | Bolt HH M10-1.50x120 C8.8 Z F; Ver. A & above    | 4    |
| 10   | 001-4106 | Nut ES M10-1.50 Z TK                             | 12   |
| 11   | 003-0157 | Washer fender Ø10 Z                              | 12   |
| 12   | 001-5237 | Nut ES M10-1.50 Z TN                             | 4    |
| 13   | 000-2034 | Washer flat Ø10 Z                                | 20   |
| 14   | 003-3176 | Bolt HH M10-1.50x25 C8.8 Z F                     | 8    |
| 15   | 003-0156 | Nut PT M10-1.50 C6 TK Z                          | -    |
| 16   | 000-1280 | Washer lock Ø10 Z                                | 6    |
| 17   | 000-1279 | Nut HH M10-1.50 C6 TK Z                          | 6    |
| 18   | 000-6349 | Bolt HH M10-1.50x20 C8.8 Z F                     | -    |
| 19   | 004-4156 | Cotter pin Ø4x25                                 | 2    |
| 20   | 000-6764 | Chain links; 312-FLX                             | 82   |
|      | 000-6764 | Chain links; 315-FLX                             | 100  |
|      | 000-6764 | Chain links; 317-FLX                             | 122  |
| 21   | 010-6762 | Chain rod 4' frame; 312-FLX                      | 2    |
|      | 020-6762 | Chain rod 5' frame; 315-FLX                      | 2    |
|      | 030-6762 | Chain rod 6' frame; 317-FLX                      | 2    |
| 22   | 000-6541 | Support plate, gearbox                           | 2    |
| 23   | 007-4183 | Bolt CS M12-1.75x40 C10.9 Z F                    | 8    |
| 24   | 003-0064 | Nut PT M12-1.75 C6 TK Z                          | 10   |
| 25   | 000-1106 | Nut HH M12-1.75 C6 Z MD                          | 4    |
| 26   | 000-8663 | Shaft protection; #372219 & above                | 2    |
| 27   | 000-6547 | Bolt HH M12-1.75x100 C8.8 Z F                    | 2    |
| 28   | 005-1570 | Cap                                              | 8    |
| 29   | 015-8340 | Front hitch 4' right frame; 312-FLX              | 1    |
|      | 025-8340 | Front hitch 4' left frame; 312-FLX               | 1    |
|      | 015-8350 | Front hitch 5' right frame; 315-FLX              | 1    |
|      | 025-8350 | Front hitch 5' left frame; 315-FLX               | 1    |
|      | 015-8360 | Front hitch 6' right frame; 317-FLX              | 1    |
|      | 025-8360 | Front hitch 6' left frame; 317-FLX               | 1    |



| Ref. | Part #   | Description                                   | Qty. |
|------|----------|-----------------------------------------------|------|
| 30   | 015-8370 | Rear hitch 4' right frame; 312-FLX            | 1    |
|      | 025-8370 | Rear hitch 4' left frame; 312-FLX             | 1    |
|      | 035-8370 | Rear hitch 5' & 6' right frame; 315, 317-FLX  | 1    |
|      | 045-8370 | Rear hitch 5' & 6' left frame; 315, 317-FLX   | 1    |
| 31   | 009-1038 | Bolt HH M16-2.00x50 C8.8 Z F                  | 16   |
| 32   | 001-7354 | Washer fender Ø16 Z                           | 16   |
| 33   | 000-2367 | Washer lock Ø16 Z; #369056 & below            | 2    |
| 34   | 003-0309 | Bolt HH M16-2.00x70 C8.8 Z F; #369056 & below | 2    |
| 35   | 000-5581 | Nut PT M16-2.00 C6 Z TK                       | 16   |
| 36   | 000-2366 | Nut HH M16-2.00 C6 Z TK; #369056 & below      | 2    |
| 37   | 000-3124 | Nut HH M16-2.00 C6 Z MD; #369056 & below      | 2    |
| 38   | 003-0054 | Bolt HH M12-1.75x50 C8.8 Z F                  | 2    |



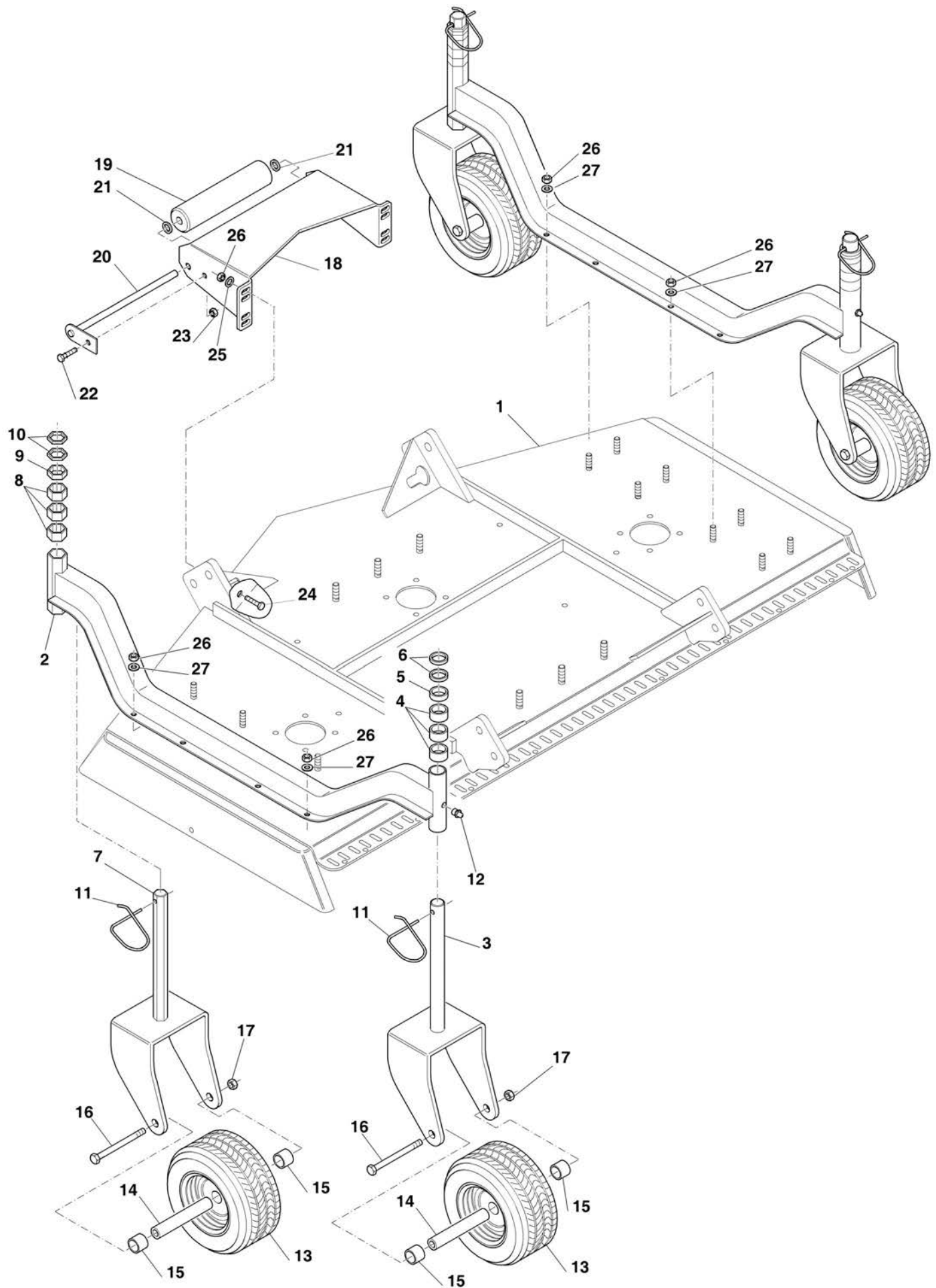
| Ref. | Part #   | Description                                            | Qty. |
|------|----------|--------------------------------------------------------|------|
| 1    | 020-6903 | Frame 5' rear discharge; 312-FLX                       | 1    |
|      | 030-6900 | Frame 6' rear discharge; 315, 317-FLX                  | 1    |
| 2    | 005-1965 | Bolt HH M16-2.00x65 C8.8 Z P                           | 8    |
| 3    | 020-6987 | Belt shield 5' w/tab; 312-FLX First version only       | 2    |
|      | 020-6989 | Belt shield 5' w/o tab; 312-FLX Ver. A & above         | 2    |
|      | 030-6975 | Belt shield 6' w/tab; 315 & 317-FLX First version only | 2    |
|      | 030-6989 | Belt shield 6' w/o tab; 315, 317-FLX Ver. A & above    | 2    |
| 4    | 000-6875 | Central plate 5' frame; 312-FLX                        | 1    |
|      | 000-6913 | Central plate 6' frame; 315, 317-FLX                   | 1    |
| 5    | 000-6647 | Cap                                                    | 4    |
| 6    | 001-7354 | Washer fender Ø16 Z                                    | 8    |
| 7    | 002-0411 | Rear protection 5' frame, outer; 312-FLX               | 2    |
|      | 002-0412 | Rear protection 6' frame, outer; 315, 317-FLX          | 2    |
| 8    | 002-0415 | Rear protection, inner                                 | 2    |
| 9    | 000-6943 | Bolt HH M10-1.50x120 C8.8 Z F; Ver. A & above          | 2    |
| 10   | 001-4106 | Nut ES M10-1.50 Z TK                                   | 6    |
| 11   | 003-0157 | Washer fender Ø10 Z                                    | 6    |
| 12   | 001-5237 | Nut ES M10-1.50 Z TN                                   | 2    |
| 13   | 000-2034 | Washer flat Ø10 Z                                      | 10   |
| 14   | 003-3176 | Bolt HH M10-1.50x25 C8.8 Z F                           | 4    |
| 15   | 003-0156 | Nut PT M10-1.50 C6 TK Z                                | 13   |
| 16   | 000-1280 | Washer lock Ø10 Z                                      | 3    |
| 17   | 000-1279 | Nut HH M10-1.50 C6 TK Z                                | 3    |
| 18   | 000-6349 | Bolt HH M10-1.50x20 C8.8 Z F                           | 14   |
| 19   | 004-4156 | Cotter pin Ø4x25                                       | 1    |
| 20   | 000-6764 | Chain links; 312-FLX                                   | 50   |
|      | 000-6764 | Chain links; 315, 317-FLX                              | 61   |
| 21   | 020-6762 | Chain rod 5' frame; 312-FLX                            | 1    |
|      | 030-6762 | Chain rod 6' frame; 315, 317-FLX                       | 1    |
| 22   | 000-6541 | Support plate, gearbox                                 | 1    |
| 23   | 007-4183 | Bolt CS M12-1.75x40 C10.9 Z F                          | 4    |
| 24   | 003-0064 | Nut PT M12-1.75 C6 TK Z                                | 4    |
| 25   | 000-1106 | Nut HH M12-1.75 C6 Z MD                                | 2    |
| 26   | 000-8663 | Shaft protection; #372219 & above                      | 1    |
| 27   | 000-6547 | Bolt HH M12-1.75x100 C8.8 Z F                          | 1    |
| 28   | 005-1570 | Cap                                                    | 4    |
| 29   | 000-5581 | Nut PT M16-2.00 C6 Z TK                                | 8    |
| 30   | 015-8400 | Right hitch 5' rear frame; 312-FLX                     | 1    |
|      | 015-8430 | Right hitch 6' rear frame; 315, 317-FLX                | 1    |
| 31   | 025-8400 | Left hitch 5' rear frame; 312-FLX                      | 1    |
|      | 025-8430 | Left hitch 6' rear frame; 315, 317-FLX                 | 1    |
| 32   | 005-8418 | Short plate                                            | 2    |
| 33   | 005-8419 | Long plate                                             | 2    |
| 34   | 000-1065 | Grease fitting M10-1.00                                | 2    |
| 35   | 000-8568 | Washer flat Ø16 W                                      | 8    |





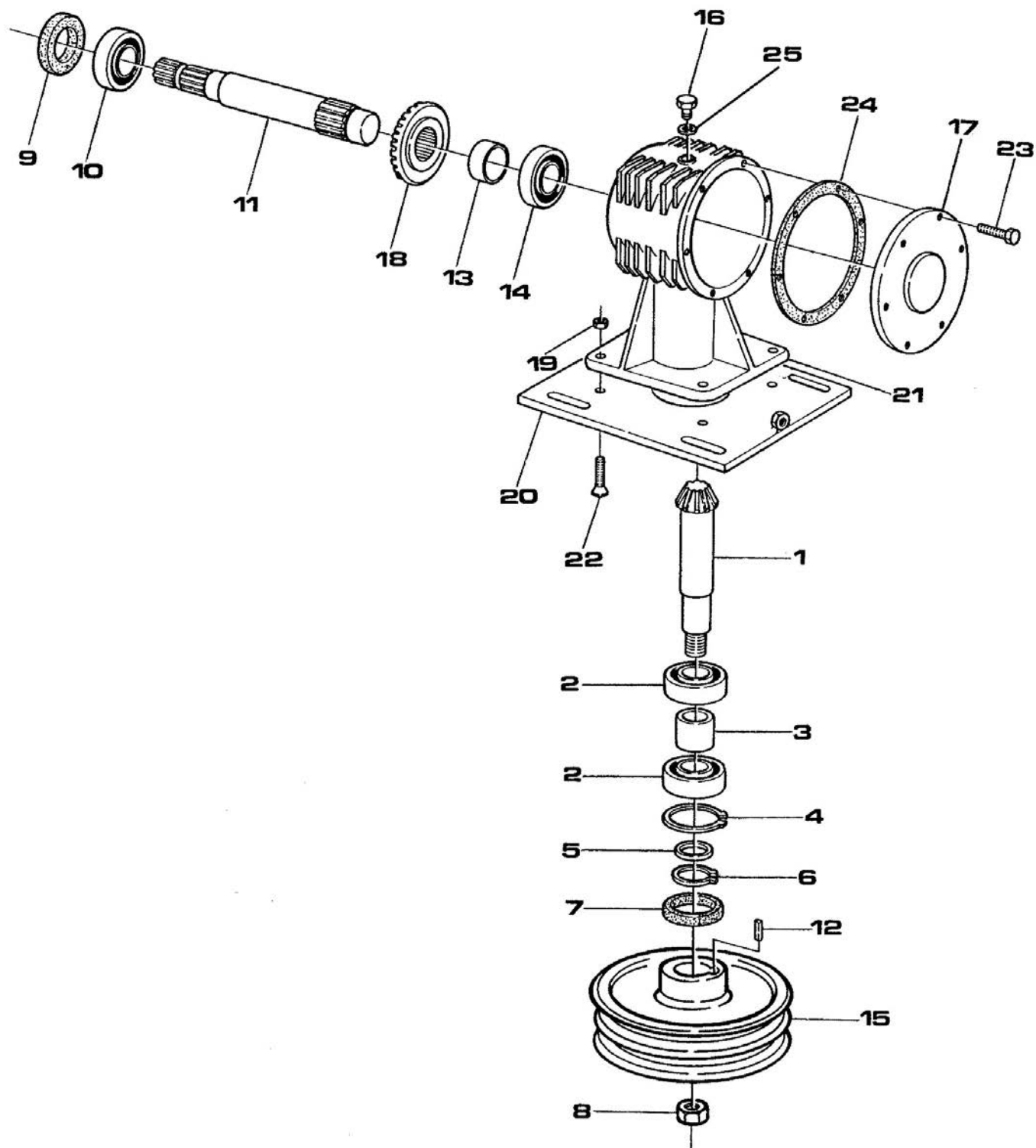
| Ref. | Part #    | Description                                                  | Qty. |
|------|-----------|--------------------------------------------------------------|------|
| 1    | 010-6903  | Frame 4' rear discharge; 312-FLX                             | 2    |
|      | 020-6903  | Frame 5' rear discharge; 315-FLX                             | 2    |
|      | 030-6900  | Frame 6' rear discharge; 317-FLX                             | 2    |
| 2    | 010-6939  | Wheel arm 4' frame w/center hole; 312-FLX First version only | 4    |
|      | 010-6941  | Wheel arm 4' frame w/o center hole; 312-FLX Ver. A & above   | 4    |
|      | 020-6939  | Wheel arm 5' frame w/center hole; 315-FLX First version only | 4    |
|      | 020-6941  | Wheel arm 5' frame w/o center hole; 315-FLX Ver. A & above   | 4    |
|      | 030-6932  | Wheel arm 6' frame w/center hole; 317-FLX First version only | 4    |
|      | 030-6941  | Wheel arm 6' frame w/o center hole; 317-FLX Ver. A & above   | 4    |
| 3    | 000-6946  | Wheel yoke                                                   | 8    |
| 4    | 000-6586  | Spacer, height adjustment 1"                                 | 24   |
| 5    | 000-6587  | Spacer, height adjustment ½"                                 | 8    |
| 6    | 000-6589  | Spacer, height adjustment ¼"                                 | 16   |
| 7    | 000-8783  | Pin SP, wheel yoke                                           | 8    |
| 8    | 000-1065  | Grease fitting M10-1.00                                      | 8    |
| 9    | 000-6923Y | Wheel hard tire, complete                                    | 8    |
|      | 503-723B  | Bearing 6204-Z, hard tire (not shown)                        | 16   |
|      | 000-6967  | Wheel 11" air tire, complete <sup>7</sup> ; #270186 & below  | 8    |
|      | 000-6969A | Steel retainer, air tire; #270186 & below (not shown)        | 16   |
|      | 000-6968  | Bearing needle, air tire; #270186 & below (not shown)        | 16   |
|      | 000-6964  | Wheel 11" air tire, complete; #270187 & above                | 8    |
|      | 005-0142  | Bearing 6204-2RS, air tire; #270187 & above (not shown)      | 16   |
|      | 000-6962  | Dust cover, air tire; #270187 & above (not shown)            | 16   |
| 10   | 000-6584  | Inner wheel spacer                                           | 8    |
| 11   | 000-6585  | Outer wheel spacer, hard tire                                | 16   |
|      | 000-6972  | Outer wheel spacer, 11" air tire; #270187 & above            | 16   |
| 12   | 000-6619  | Bolt HH M14-2.00x150 C8.8 Z P                                | 8    |
| 13   | 003-0358  | Nut PT M14-2.00 C6 Z TK                                      | 8    |
| 14   | 000-9622  | Support, front roller; Ver. I (#269662) & below              | 2    |
|      | 006-7354  | Support, front roller; Ver. L (#269663) & above              | 2    |
| 15   | 006-7358  | Front roller Ø3"                                             | 2    |
| 16   | 006-7363  | Roller pin; Ver. I (#269662) & below                         | 2    |
|      | 006-7365  | Roller pin; Ver. L (#269663) & above                         | 2    |
| 17   | 000-8568  | Washer flat Ø16 W                                            | 4    |
| 18   | 004-6454  | Bolt HH M08-1.25x16 C8.8 Z F                                 | 2    |
| 19   | 001-1328  | Nut PT M08-1.25 C6 Z TK                                      | 2    |
| 20   | 000-6349  | Bolt HH M10-1.50x20 C8.8 Z F                                 | 8    |
| 21   | 000-2034  | Washer flat Ø10 W                                            | 8    |
| 22   | 003-0156  | Nut PT M10-1.50 C6 TK Z                                      | 40   |
| 23   | 003-0157  | Washer fender Ø10 Z                                          | 32   |
| 24   | 005-8096  | Plastic angle                                                | 2    |
| 25   | 170-8023  | Screw TEK 14x1.00" Z                                         | 4    |

<sup>7</sup> Wheel no longer available, part #000-6964 should be ordered instead. Serial #270186 and below must also order two (2) outer wheel spacers (000-6972) when replacing wheel.



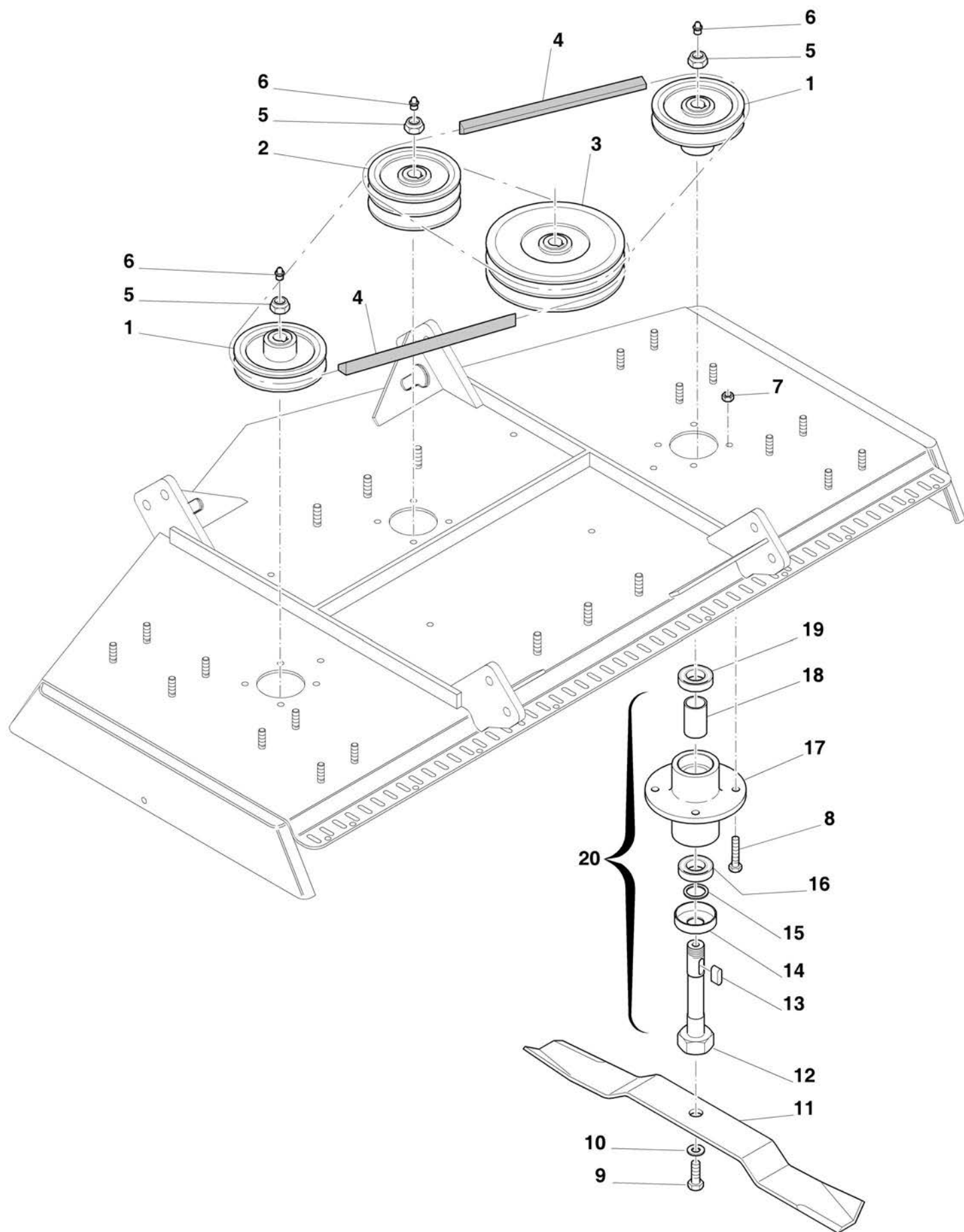
| Ref. | Part #    | Description                                                     | Qty. |
|------|-----------|-----------------------------------------------------------------|------|
| 1    | 020-6903  | Frame 5' rear discharge; 312-FLX                                | 1    |
|      | 030-6900  | Frame 6' rear discharge; 315, 317-FLX                           | 1    |
| 2    | 005-8530  | Wheel arm 5' hex w/center hole; 312-FLX First version only      | 2    |
|      | 025-8526  | Wheel arm 5' hex w/o center hole; 312-FLX Ver. A & above        | 2    |
|      | 005-8540  | Wheel arm 6' hex w/center hole; 315, 317-FLX First version only | 2    |
|      | 035-8526  | Wheel arm 6' hex w/o center hole; 315, 317-FLX Ver. A & above   | 2    |
| 3    | 000-6946  | Wheel yoke, round shaft                                         | 2    |
| 4    | 000-6586  | Spacer, height adjustment 1", round shaft                       | 6    |
| 5    | 000-6587  | Spacer, height adjustment ½", round shaft                       | 2    |
| 6    | 000-6589  | Spacer, height adjustment ¼", round shaft                       | 4    |
| 7    | 005-8551  | Wheel yoke, hex shaft                                           | 2    |
| 8    | 005-8555  | Round spacer, height adjustment 1", hex shaft                   | 6    |
|      | 005-8560  | Hex spacer, height adjustment 1", hex shaft                     | 6    |
| 9    | 005-8556  | Round spacer, height adjustment ½", hex shaft                   | 2    |
|      | 005-8561  | Hex spacer, height adjustment ½", hex shaft                     | 2    |
| 10   | 005-8557  | Round spacer, height adjustment ¼", hex shaft                   | 4    |
|      | 005-8562  | Hex spacer, height adjustment ¼", hex shaft                     | 4    |
| 11   | 000-8783  | Pin SP, wheel yoke                                              | 4    |
| 12   | 000-1065  | Grease fitting M10-1.00                                         | 2    |
| 13   | 000-6923Y | Wheel hard tire, complete                                       | 4    |
|      | 503-723B  | Bearing 6204-Z, hard tire (not shown)                           | 8    |
|      | 000-6967  | Wheel 11" air tire, complete <sup>8</sup> ; #270186 & below     | 4    |
|      | 000-6969A | Steel retainer, air tire; #270186 & below (not shown)           | 8    |
|      | 000-6968  | Bearing needle, air tire; #270186 & below (not shown)           | 8    |
|      | 000-6964  | Wheel 11" air tire, complete; #270187 & above                   | 4    |
|      | 005-0142  | Bearing 6204-2RS, air tire; #270187 & above (not shown)         | 8    |
|      | 000-6962  | Dust cover, air tire; #270187 & above (not shown)               | 8    |
| 14   | 000-6584  | Inner wheel spacer                                              | 4    |
| 15   | 000-6585  | Outer wheel spacer, hard tire                                   | 8    |
|      | 000-6972  | Outer wheel spacer, 11" air tire; #270187 & above               | 8    |
| 16   | 000-6619  | Bolt HH M14-2.00x150 C8.8 Z P                                   | 4    |
| 17   | 003-0358  | Nut PT M14-2.00 C6 Z TK                                         | 4    |
| 18   | 000-9622  | Support, front roller; Ver. I (#269662) & below                 | 1    |
|      | 006-7354  | Support, front roller; Ver. L (#269663) & above                 | 1    |
| 19   | 006-7358  | Front roller Ø3"                                                | 1    |
| 20   | 006-7363  | Roller pin; Ver. I (#269662) & below                            | 1    |
|      | 006-7365  | Roller pin; Ver. L (#269663) & above                            | 1    |
| 21   | 000-8568  | Washer flat Ø16 W                                               | 2    |
| 22   | 004-6454  | Bolt HH M08-1.25x16 C8.8 Z F                                    | 1    |
| 23   | 001-1328  | Nut PT M08-1.25 C6 Z TK                                         | 1    |
| 24   | 000-6349  | Bolt HH M10-1.50x20 C8.8 Z F                                    | 4    |
| 25   | 000-2034  | Washer flat Ø10 W                                               | 4    |
| 26   | 003-0156  | Nut PT M10-1.50 C6 TK Z                                         | 20   |
| 27   | 003-0157  | Washer fender Ø10 Z                                             | 16   |

<sup>8</sup> Wheel no longer available, part #000-6964 should be ordered instead. Serial #270186 and below must also order two (2) outer wheel spacers (000-6972) when replacing wheel.

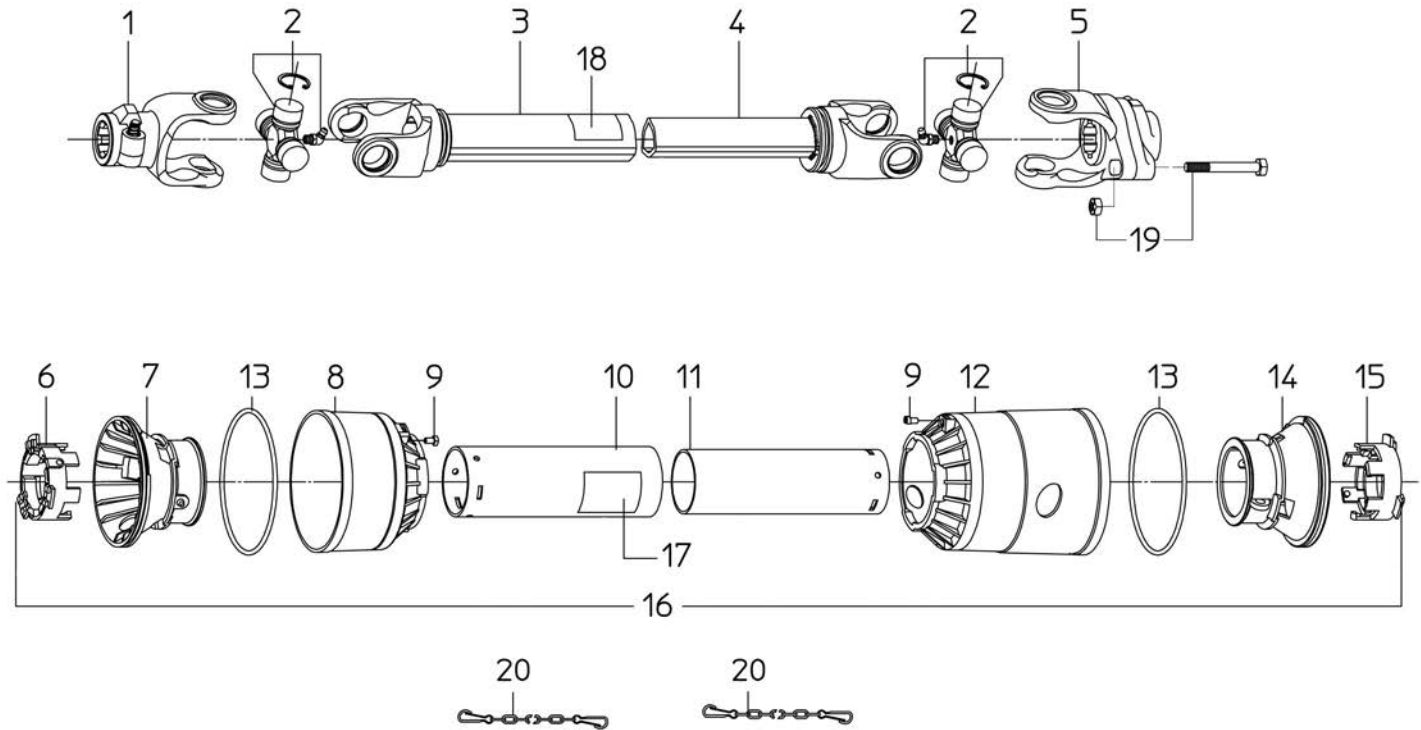


| Ref. | Part #    | Description                                          | Qty. |
|------|-----------|------------------------------------------------------|------|
| 1    | 005-8479  | Pinion gear, helical gears                           | 1    |
| 2    | 001-2149A | Bearing 6208                                         | 2    |
| 3    | 000-6687  | Spacer                                               | 1    |
| 4    | 000-1154  | Snap ring, inner Ø80                                 | 1    |
| 5    | 000-6685  | Shim Ø40x50x2.5                                      | 1    |
| 6    | 000-8138  | Snap ring, outer Ø40                                 | 1    |
| 7    | 000-6684  | Oil seal 40.80.10 TC                                 | 1    |
| 8    | 000-6698  | Nut SP M25-1.50 Z                                    | 1    |
| 9    | 000-2295  | Oil seal 35.62.10 TC                                 | 1    |
| 10   | 002-5332A | Bearing 6207                                         | 1    |
| 11   | 005-8464  | Input shaft                                          | 1    |
| 12   | 000-6689  | Key 7x8x30                                           | 1    |
| 13   | 000-6661  | Rear spacer (until 09/00)                            | 1    |
| 14   | 005-8472A | Bearing 30206                                        | 1    |
| 15   | 000-6692  | Pulley SPB 250x2                                     | 1    |
| 16   | 000-1107A | Breather cap                                         | 1    |
| 17   | 000-6656  | Gear cover, gearbox housing                          | 1    |
| 18   | 005-8477  | Ring gear, helical gears                             | 1    |
| 19   | 003-0064  | Nut PT M12-1.75 C6 TK Z                              | 4    |
| 20   | 000-6541  | Support plate, gearbox                               | 1    |
| 21   | 000-6658  | Housing, gearbox                                     | 1    |
| 22   | 007-4183  | Bolt CS M12-1.75x40 C10.9 Z F                        | 4    |
| 23   | 000-6349  | Bolt HH M10-1.50x20 C8.8 Z F                         | 6    |
| 24   | 003-0193  | Gasket 2/10                                          | -    |
|      | 013-0193  | Gasket 5/10                                          | -    |
| 25   | 000-6691  | Gasket, aluminum                                     | 1    |
|      | 050-0642  | Gearbox 540 rpm helical gears, complete <sup>9</sup> | -    |

<sup>9</sup> Fill using approx. 44 fl.oz. (1.4 qt.) of SAE 90W gear oil.



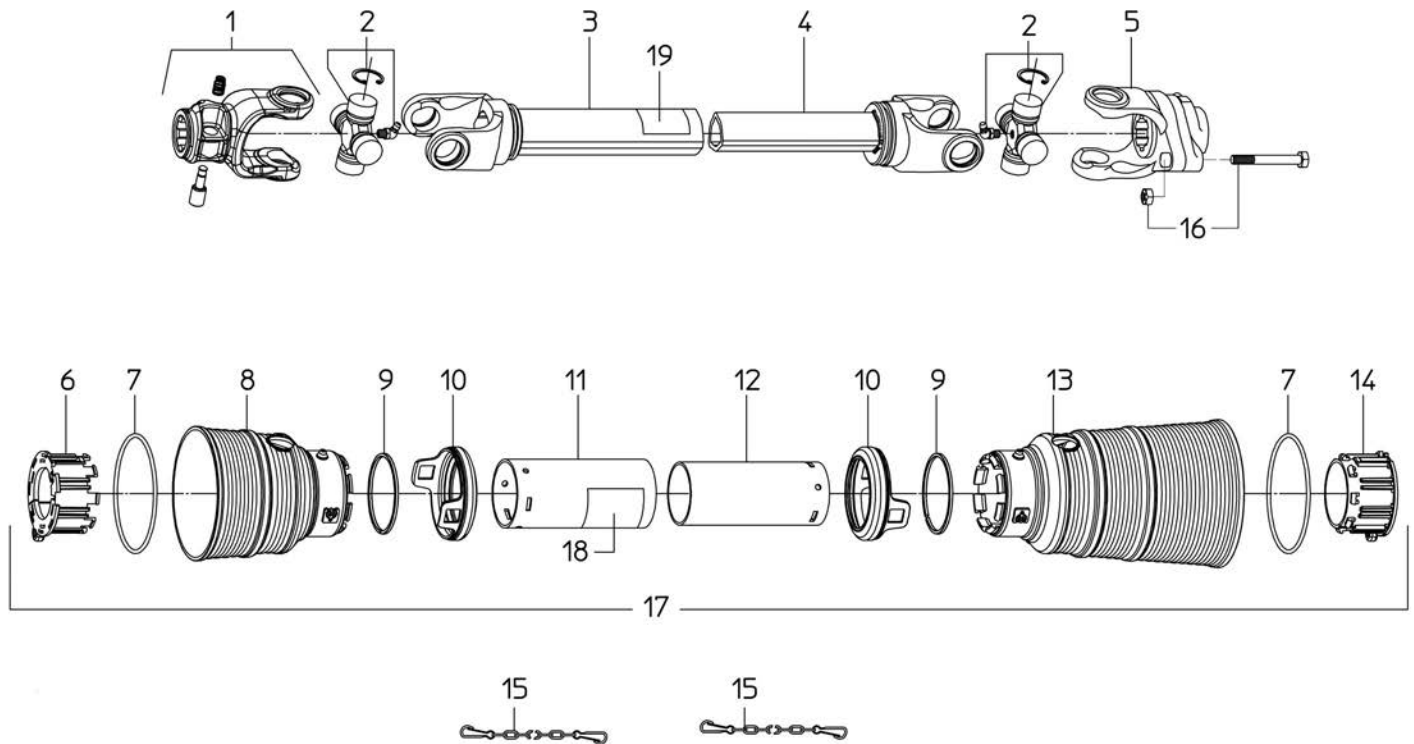
| Ref. | Part #    | Description                        | Qty. |
|------|-----------|------------------------------------|------|
| 1    | 000-6792  | Pulley SPB 120x1, 4' frame         | 2    |
|      | 000-6622  | Pulley SPB 130x1, 5' frame         | 2    |
|      | 000-6842  | Pulley SPB 160x1, 6' frame         | 2    |
| 2    | 000-6791  | Pulley SPB 120x2, 4' frame         | 1    |
|      | 000-6621  | Pulley SPB 130x2, 5' frame         | 1    |
|      | 000-6841  | Pulley SPB 160x2, 6' frame         | 1    |
| 3    | 000-6692  | Pulley SPB 250x2                   | 1    |
| 4    | 000-6798  | Belt 5VX630, 4' frame              | 2    |
|      | 000-6693  | Belt 5VX710, 5' frame              | 2    |
|      | 000-6848  | Belt 5VX850, 6' frame              | 2    |
| 5    | 000-6698  | Nut SP M25-1.50 Z                  | 3    |
| 6    | 002-9036  | Grease fitting Ø8, press in        | 3    |
| 7    | 003-0156  | Nut PT M10-1.50 C6 TK Z            | 12   |
| 8    | 000-1278  | Bolt HH M10-1.50x30 C8.8 Z F       | 12   |
| 9    | 000-6659  | Bolt blade SP M14-1.50x32          | 3    |
| 10   | 000-8560  | Washer conical spring Ø18 Z        | 3    |
| 11   | 000-6795  | Blade standard, 4' frame           | 3    |
|      | 000-6641  | Blade standard, 5' frame           | 3    |
|      | 000-6845  | Blade standard, 6' frame           | 3    |
|      | 000-6795M | Blade mulching, 4' frame (option)  | 3    |
|      | 000-6641M | Blade mulching, 5' frame (option)  | 3    |
|      | 000-6845M | Blade mulching, 6' frame (option)  | 3    |
|      | 000-6795B | Blade high lift, 4' frame (option) | 3    |
|      | 000-6641B | Blade high lift, 5' frame (option) | 3    |
|      | 000-6845B | Blade high lift, 6' frame (option) | 3    |
|      | 000-6795F | Blade flat, 4' frame (option)      | 3    |
|      | 000-6641F | Blade flat, 5' frame (option)      | 3    |
|      | 000-6845F | Blade flat, 6' frame (option)      | 3    |
| 12   | 000-6649  | Spindle shaft                      | 3    |
| 13   | 000-6639  | Key 8x7x25                         | 3    |
| 14   | 000-6636  | Cover                              | 3    |
| 15   | 000-6606  | Shim Ø25x35x2                      | 3    |
| 16   | 000-6626A | Bearing 6205-ZZ                    | 3    |
| 17   | 000-6648  | Spindle                            | 3    |
| 18   | 000-6640  | Spacer, spindle                    | 3    |
| 19   | 000-6634A | Bearing 6205-Z                     | 3    |
| 20   | 000-6629C | Spindle assembly                   | -    |



| Ref. | Part #    | Description                                                 | Qty. |
|------|-----------|-------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                    | 1    |
| 2    | 1003020C  | Cross & bearing                                             | 2    |
| 3    | 1943042NC | Outer tube w/yoke                                           | 1    |
| 4    | 1953044NC | Inner tube w/yoke                                           | 1    |
| 5    | 1023010C  | Yoke; Ver. G & below                                        | 1    |
|      | 1483037C  | Yoke w/shear bolt; Ver. H & above                           | 1    |
| 6    | 1784210C  | Locking ring, outer tube; #275250 & below                   | 1    |
| 7    | 1784201C  | Rigid cone, outer tube; #275250 & below                     | 1    |
| 8    | 1784203C  | Standard cone; #275250 & below                              | 1    |
| 9    | 1784212C  | Pin; #275250 & below                                        | 2    |
| 10   | 1773040C  | Shield, outer tube                                          | 1    |
| 11   | 1872040C  | Shield, inner tube                                          | 1    |
| 12   | 1784205C  | Long cone; #275250 & below                                  | 1    |
| 13   | 1213233C  | Stiffening ring; #275250 & below                            | 2    |
| 14   | 1784202C  | Rigid cone, inner tube; #275250 & below                     | 1    |
| 15   | 1784211C  | Locking ring, inner tube; #275250 & below                   | 1    |
| 16   | 90SL4040C | Shield, complete <sup>10</sup>                              | 1    |
| 17   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield | 1    |
| 18   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube   | 1    |
| 19   | 000-508E  | Shear bolt; Ver. H & above                                  | 1    |
| 20   | 1006065C  | Chain, anti-rotation                                        | 2    |
|      | 050-0413  | Driveline, complete; Ver. G & below                         | -    |
|      | 050-0475  | Driveline w/shear bolt, complete; Ver. H & above            | -    |

<sup>10</sup> Complete shielding is interchangeable with part #96SL4040C.



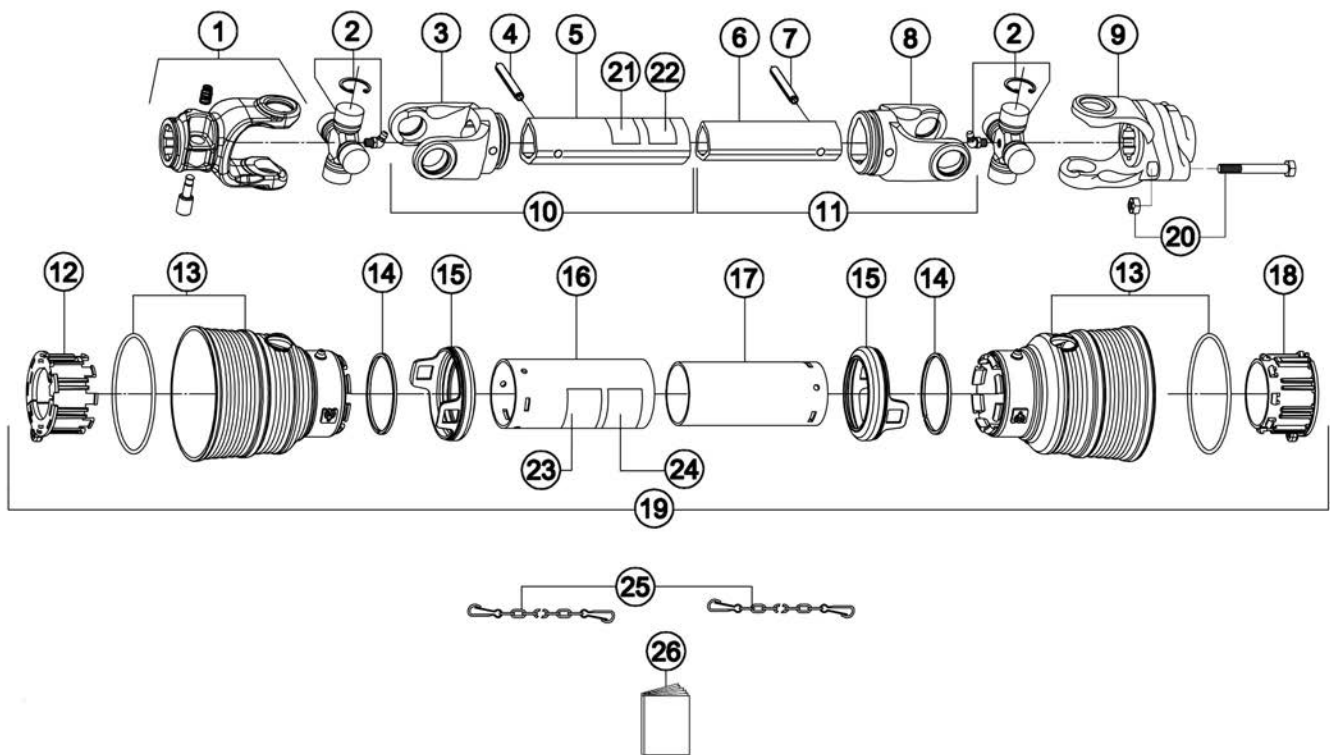


| Ref. | Part #    | Description                                                     | Qty. |
|------|-----------|-----------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                        | 1    |
| 2    | 1003020C  | Cross & bearing                                                 | 2    |
| 3    | 1943042NC | Outer tube w/yoke <sup>11</sup>                                 | 1    |
| 4    | 1953044NC | Inner tube w/yoke <sup>12</sup>                                 | 1    |
| 5    | 1483037C  | Yoke w/shear bolt                                               | 1    |
| 6    | 1784710C  | Locking ring, outer tube; #275251 & above                       | 1    |
| 7    | 1211733C  | Stiffening ring; #275251 & above                                | 2    |
| 8    | 1781703C  | Standard cone; #275251 & above                                  | 1    |
| 9    | 1211735C  | Safety ring; #275251 & above                                    | 2    |
| 10   | 1881709C  | Safety sleeve; #275251 & above                                  | 2    |
| 11   | 1773040C  | Shield, outer tube                                              | 1    |
| 12   | 1872040C  | Shield, inner tube                                              | 1    |
| 13   | 1781704C  | Long cone; from #275251 to #372218                              | 1    |
| 14   | 1784711C  | Locking ring, Inner tube; #275251 & above                       | 1    |
| 15   | 1006065C  | Chain, anti-rotation                                            | 2    |
| 16   | 000-508E  | Shear bolt                                                      | 1    |
| 17   | 96SL4040C | Shield, complete; #372218 & below                               | 1    |
| 18   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield     | 1    |
| 19   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube       | 1    |
|      | 050-0475  | Driveline w/shear bolt, complete; #372218 & below <sup>13</sup> | -    |

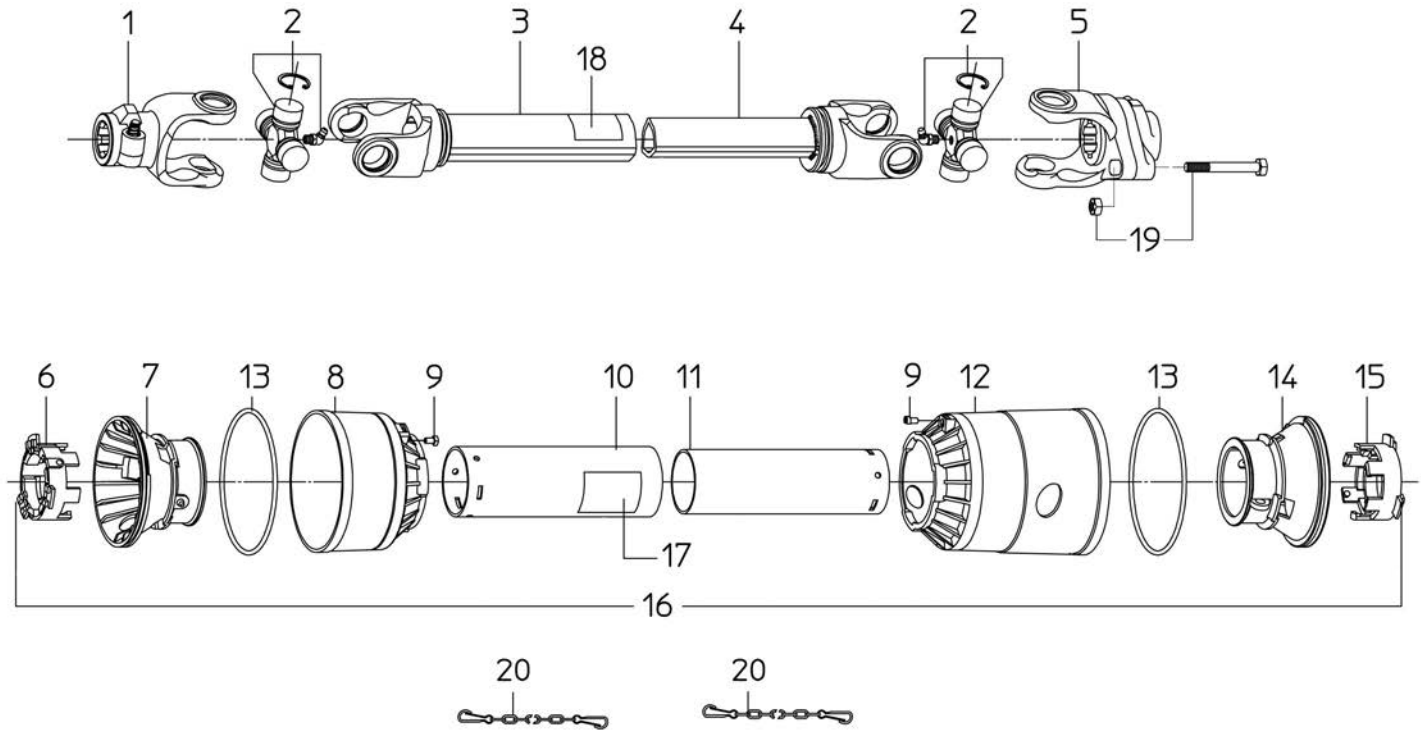
<sup>11</sup> Can be replaced by outer tube w/yoke #1903046NC.

<sup>12</sup> Can be replaced by inner tube w/yoke #1913046NC.

<sup>13</sup> Complete driveline 050-0475 is interchangeable with driveline 050-0070 provided shaft protection #000-8663 is also purchased and installed on the mower.

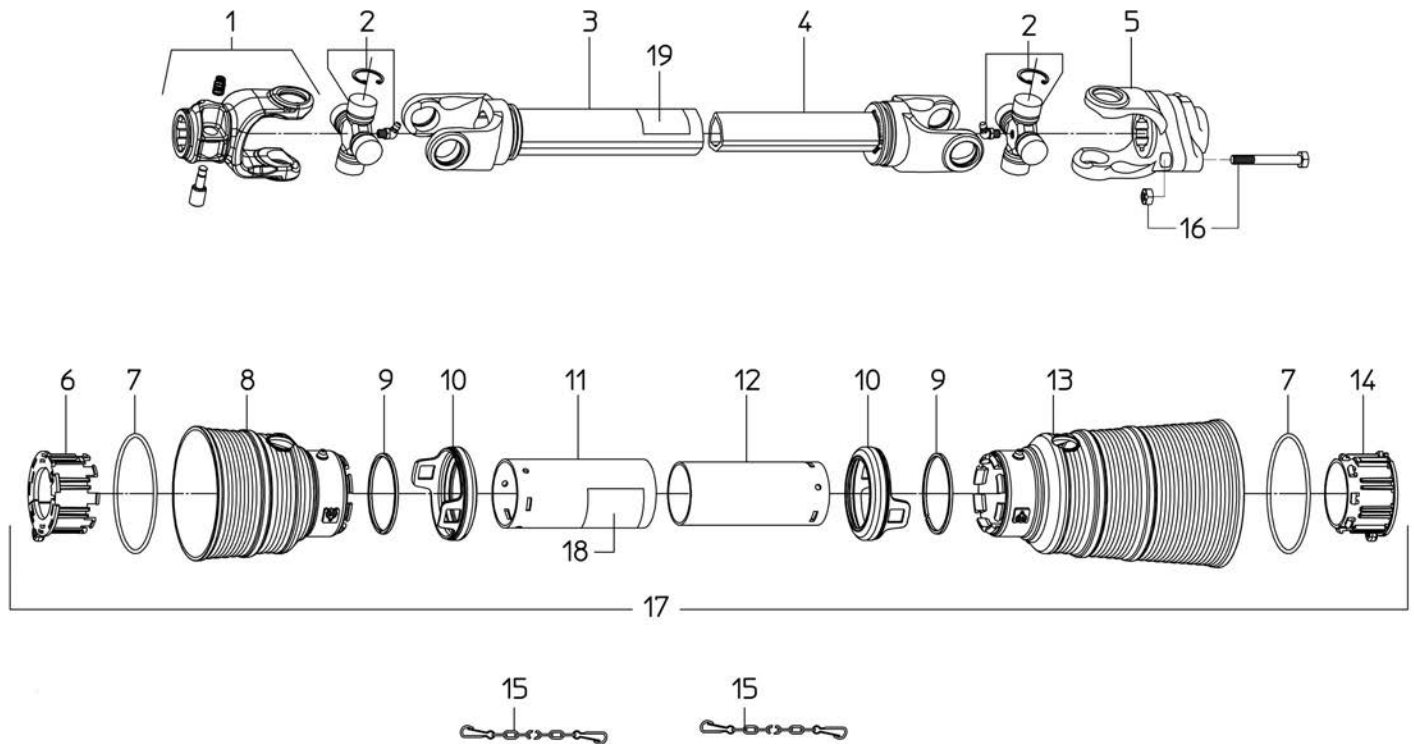


| Ref. | Part #    | Description                                                       | Qty. |
|------|-----------|-------------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                          | 1    |
| 2    | 1003020C  | Cross & bearing                                                   | 2    |
| 3    | 1703027C  | Yoke, outer tube; #372219 & above                                 | 1    |
| 4    | 001-8044  | Roll pin Ø8x60                                                    | 1    |
| 5    | 1524046C  | Outer tube; #372219 & above                                       | 1    |
| 6    | 1523046C  | Inner tube; #372219 & above                                       | 1    |
| 7    | 000-8679  | Roll pin Ø8x55                                                    | 1    |
| 8    | 1703029C  | Yoke, inner tube; #372219 & above                                 | 1    |
| 9    | 1483037C  | Yoke w/shear bolt                                                 | 1    |
| 10   | 1903046NC | Outer tube w/yoke                                                 | 1    |
| 11   | 1913046NC | Inner tube w/yoke                                                 | 1    |
| 12   | 1784710C  | Locking ring, outer tube                                          | 1    |
| 13   | 1881703C  | Standard cone (black)                                             | 2    |
| 14   | 1211735C  | Safety ring                                                       | 2    |
| 15   | 1881709C  | Safety sleeve                                                     | 2    |
| 16   | 1873038C  | Shield, outer tube                                                | 1    |
| 17   | 1872038C  | Shield, inner tube                                                | 1    |
| 18   | 1784711C  | Locking ring, Inner tube                                          | 1    |
| 19   | 97SS4038C | Shield, complete (black); #372219 & above                         | 1    |
| 20   | 000-508E  | Shear bolt                                                        | 1    |
| 21   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube         | 1    |
| 22   | 1140011C  | Decal "guard missing" pictorial - ISO standard, outer tube        | 1    |
| 23   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield       | 1    |
| 24   | 1140010C  | Decal "rotating driveline" pictorial - ISO standard, outer shield | 1    |
| 25   | 1006065C  | Chain, anti-rotation                                              | 2    |
| 26   | 1140910AC | Operator's manual, driveline                                      | 1    |
|      | 050-0070  | Driveline w/shear bolt, complete; #372219 & above                 | -    |



| Ref. | Part #    | Description                                                 | Qty. |
|------|-----------|-------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                    | 1    |
| 2    | 1003020C  | Cross & bearing                                             | 2    |
| 3    | 1943055NC | Outer tube w/yoke                                           | 1    |
| 4    | 1953057NC | Inner tube w/yoke                                           | 1    |
| 5    | 1023010C  | Yoke; Ver. G & below                                        | 1    |
|      | 1483037C  | Yoke w/shear bolt; Ver. H & above                           | 1    |
| 6    | 1784210C  | Locking ring, outer tube; #275250 & below                   | 1    |
| 7    | 1784201C  | Rigid cone, outer tube; #275250 & below                     | 1    |
| 8    | 1784203C  | Standard cone; #275250 & below                              | 1    |
| 9    | 1784212C  | Pin; #275250 & below                                        | 2    |
| 10   | 1773053C  | Shield, outer tube                                          | 1    |
| 11   | 1872053C  | Shield, inner tube                                          | 1    |
| 12   | 1784205C  | Long cone; #275250 & below                                  | 1    |
| 13   | 1213233C  | Stiffening ring; #275250 & below                            | 2    |
| 14   | 1784202C  | Rigid cone, inner tube; #275250 & below                     | 1    |
| 15   | 1784211C  | Locking ring, inner tube; #275250 & below                   | 1    |
| 16   | 90SL4053C | Shield, complete <sup>14</sup>                              | 1    |
| 17   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield | 1    |
| 18   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube   | 1    |
| 19   | 000-508E  | Shear bolt; Ver. H & above                                  | 1    |
| 20   | 1006065C  | Chain, anti-rotation                                        | 2    |
|      | 050-0414  | Driveline, complete; Ver. G & below                         | -    |
|      | 050-0476  | Driveline w/shear bolt, complete; Ver. H & above            | -    |

<sup>14</sup> Complete shielding is interchangeable with part #96SL4053C.

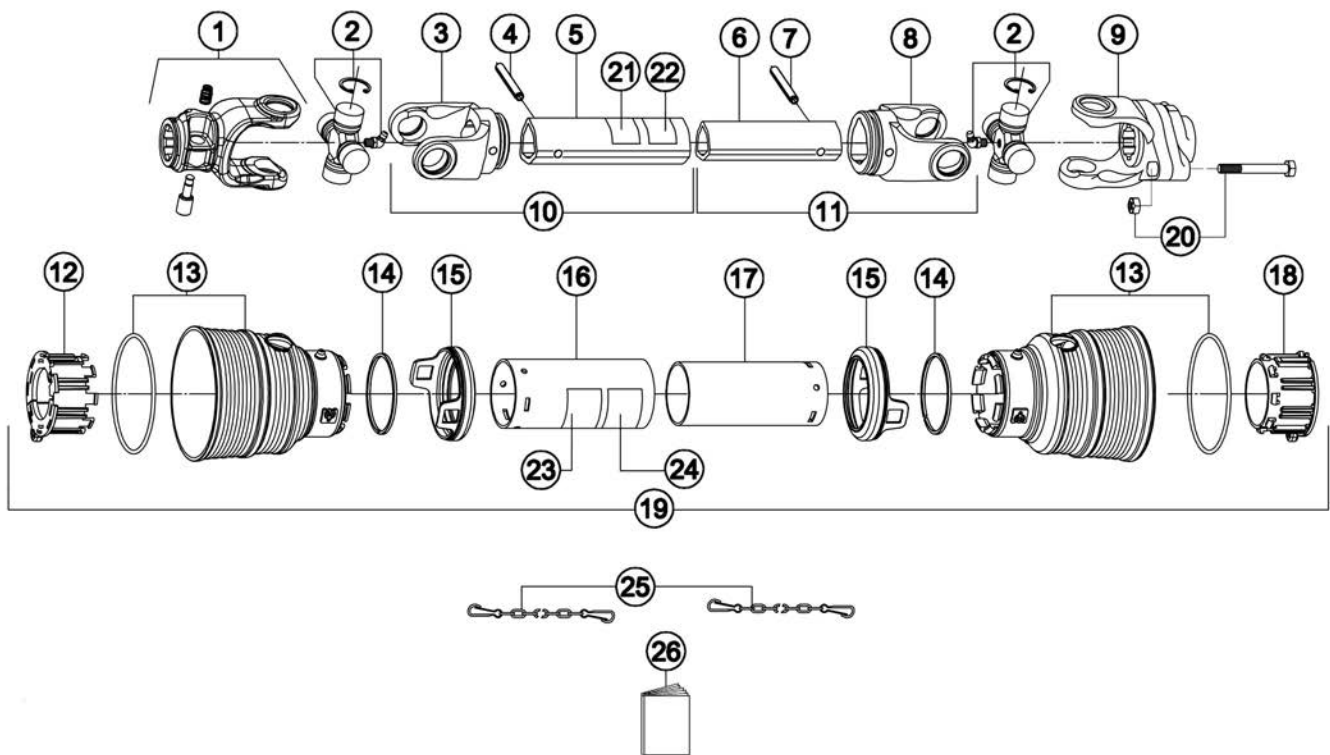


| Ref. | Part #    | Description                                                     | Qty. |
|------|-----------|-----------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                        | 1    |
| 2    | 1003020C  | Cross & bearing                                                 | 2    |
| 3    | 1943055NC | Outer tube w/yoke <sup>15</sup>                                 | 1    |
| 4    | 1953057NC | Inner tube w/yoke <sup>16</sup>                                 | 1    |
| 5    | 1483037C  | Yoke w/shear bolt                                               | 1    |
| 6    | 1784710C  | Locking ring, outer tube; #275251 & above                       | 1    |
| 7    | 1211733C  | Stiffening ring; #275251 & above                                | 2    |
| 8    | 1781703C  | Standard cone; #275251 & above                                  | 1    |
| 9    | 1211735C  | Safety ring; #275251 & above                                    | 2    |
| 10   | 1881709C  | Safety sleeve; #275251 & above                                  | 2    |
| 11   | 1773053C  | Shield, outer tube                                              | 1    |
| 12   | 1872053C  | Shield, inner tube                                              | 1    |
| 13   | 1781704C  | Long cone; from #275251 to #372218                              | 1    |
| 14   | 1784711C  | Locking ring, inner tube; #275251 & above                       | 1    |
| 15   | 1006065C  | Chain, anti-rotation                                            | 2    |
| 16   | 000-508E  | Shear bolt                                                      | 1    |
| 17   | 96SL4053C | Shield, complete; #372218 & below                               | 1    |
| 18   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield     | 1    |
| 19   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube       | 1    |
|      | 050-0476  | Driveline w/shear bolt, complete; #372218 & below <sup>17</sup> | -    |

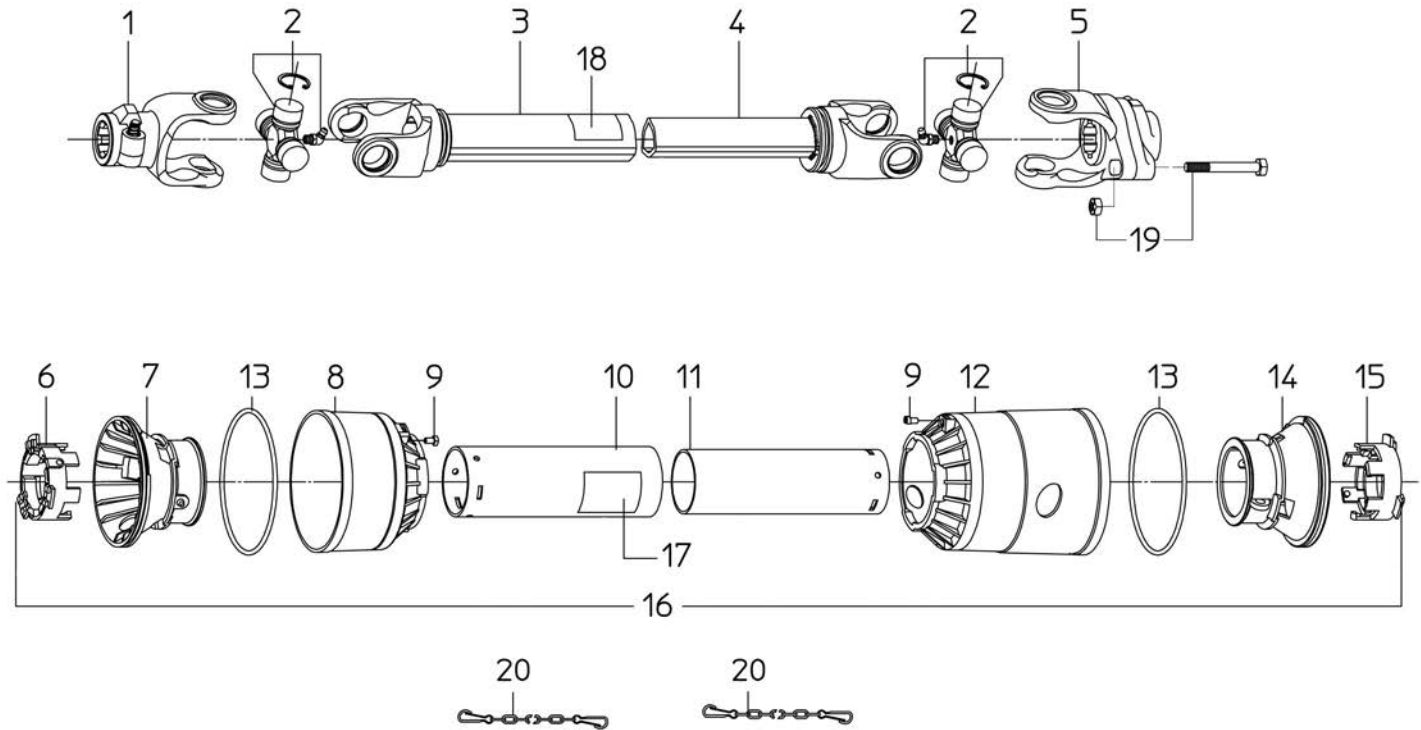
<sup>15</sup> Can be replaced by outer tube w/yoke #1903059NC.

<sup>16</sup> Can be replaced by inner tube w/yoke #1913059NC.

<sup>17</sup> Complete driveline 050-0476 is interchangeable with driveline 050-0071 provided shaft protection #000-8663 is also purchased and installed on the mower.



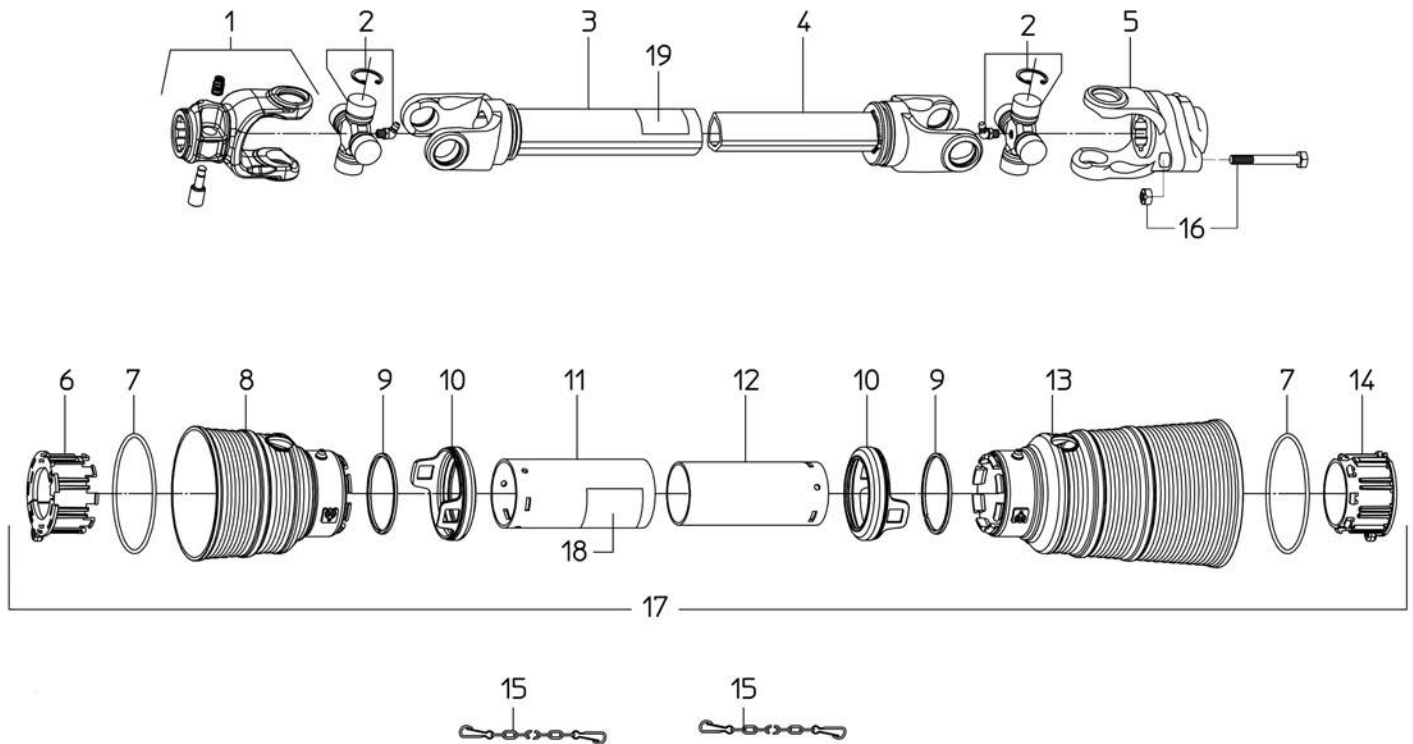
| Ref. | Part #    | Description                                                       | Qty. |
|------|-----------|-------------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                          | 1    |
| 2    | 1003020C  | Cross & bearing                                                   | 2    |
| 3    | 1703027C  | Yoke, outer tube; #372219 & above                                 | 1    |
| 4    | 001-8044  | Roll pin Ø8x60                                                    | 1    |
| 5    | 1524059C  | Outer tube; #372219 & above                                       | 1    |
| 6    | 1523059C  | Inner tube; #372219 & above                                       | 1    |
| 7    | 000-8679  | Roll pin Ø8x55                                                    | 1    |
| 8    | 1703029C  | Yoke, inner tube; #372219 & above                                 | 1    |
| 9    | 1483037C  | Yoke w/shear bolt                                                 | 1    |
| 10   | 1903059NC | Outer tube w/yoke                                                 | 1    |
| 11   | 1913059NC | Inner tube w/yoke                                                 | 1    |
| 12   | 1784710C  | Locking ring, outer tube                                          | 1    |
| 13   | 1881703C  | Standard cone (black)                                             | 2    |
| 14   | 1211735C  | Safety ring                                                       | 2    |
| 15   | 1881709C  | Safety sleeve                                                     | 2    |
| 16   | 1873051C  | Shield, outer tube                                                | 1    |
| 17   | 1872051C  | Shield, inner tube                                                | 1    |
| 18   | 1784711C  | Locking ring, Inner tube                                          | 1    |
| 19   | 97SS4051C | Shield, complete (black); #372219 & above                         | 1    |
| 20   | 000-508E  | Shear bolt                                                        | 1    |
| 21   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube         | 1    |
| 22   | 1140011C  | Decal "guard missing" pictorial - ISO standard, outer tube        | 1    |
| 23   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield       | 1    |
| 24   | 1140010C  | Decal "rotating driveline" pictorial - ISO standard, outer shield | 1    |
| 25   | 1006065C  | Chain, anti-rotation                                              | 2    |
| 26   | 1140910AC | Operator's manual, driveline                                      | 1    |
|      | 050-0071  | Driveline w/shear bolt, complete; #372219 & above                 | -    |



| Ref. | Part #    | Description                                                 | Qty. |
|------|-----------|-------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                    | 1    |
| 2    | 1003020C  | Cross & bearing                                             | 2    |
| 3    | 1943070NC | Outer tube w/yoke                                           | 1    |
| 4    | 1953072NC | Inner tube w/yoke                                           | 1    |
| 5    | 1023010C  | Yoke; Ver. G & below                                        | 1    |
|      | 1483037C  | Yoke w/shear bolt; Ver. H & above                           | 1    |
| 6    | 1784210C  | Locking ring, outer tube; #275250 & below                   | 1    |
| 7    | 1784201C  | Rigid cone, outer tube; #275250 & below                     | 1    |
| 8    | 1784203C  | Standard cone; #275250 & below                              | 1    |
| 9    | 1784212C  | Pin; #275250 & below                                        | 2    |
| 10   | 1773068C  | Shield, outer tube                                          | 1    |
| 11   | 1872068C  | Shield, inner tube                                          | 1    |
| 12   | 1784205C  | Long cone; #275250 & below                                  | 1    |
| 13   | 1213233C  | Stiffening ring; #275250 & below                            | 2    |
| 14   | 1784202C  | Rigid cone, inner tube; #275250 & below                     | 1    |
| 15   | 1784211C  | Locking ring, inner tube; #275250 & below                   | 1    |
| 16   | 90SL4068C | Shield, complete <sup>18</sup>                              | 1    |
| 17   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield | 1    |
| 18   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube   | 1    |
| 19   | 000-508E  | Shear bolt; Ver. H & above                                  | 1    |
| 20   | 1006065C  | Chain, anti-rotation                                        | 2    |
|      | 050-0415  | Driveline, complete; Ver. G & below                         | -    |
|      | 050-0477  | Driveline w/shear bolt, complete; Ver. H & above            | -    |

<sup>18</sup> Complete shielding is interchangeable with part #96SL4068C.



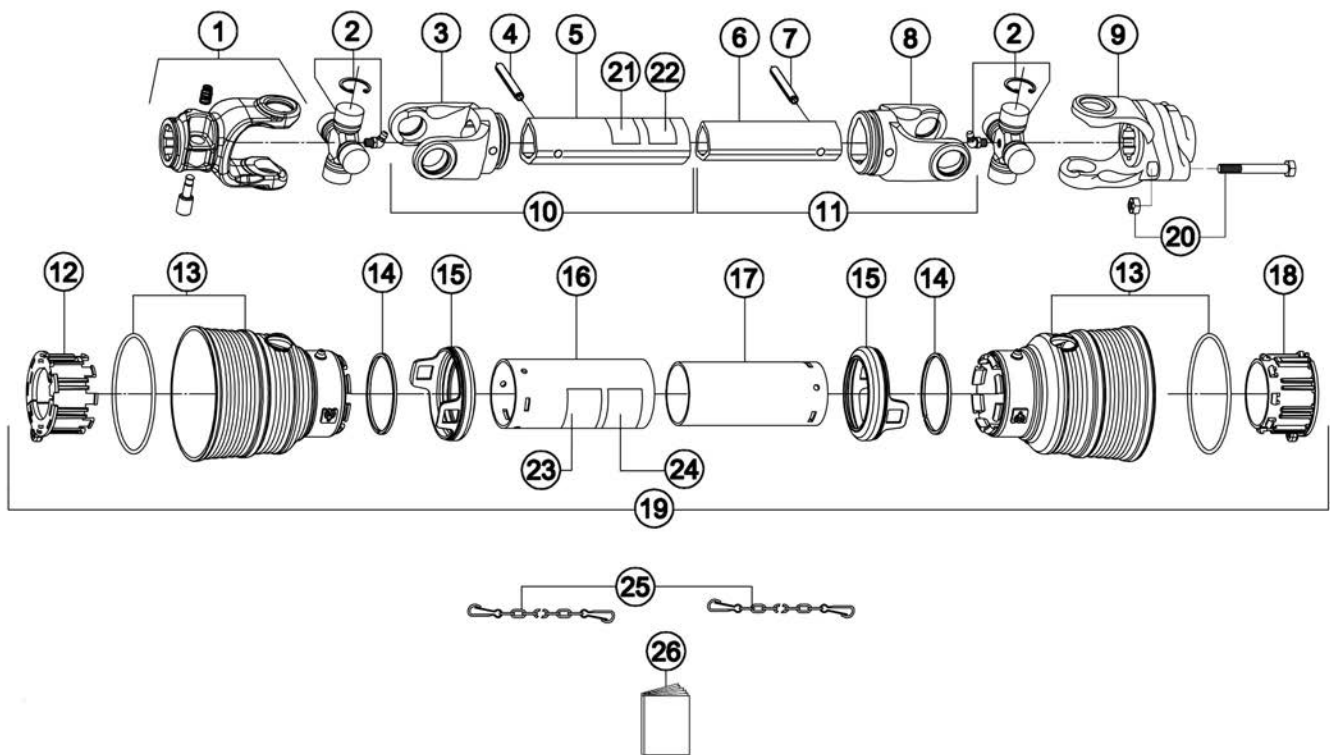


| Ref. | Part #    | Description                                                     | Qty. |
|------|-----------|-----------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                        | 1    |
| 2    | 1003020C  | Cross & bearing                                                 | 2    |
| 3    | 1943070NC | Outer tube w/yoke <sup>19</sup>                                 | 1    |
| 4    | 1953072NC | Inner tube w/yoke <sup>20</sup>                                 | 1    |
| 5    | 1483037C  | Yoke w/shear bolt                                               | 1    |
| 6    | 1784710C  | Locking ring, outer tube; #275251 & above                       | 1    |
| 7    | 1211733C  | Stiffening ring; #275251 & above                                | 2    |
| 8    | 1781703C  | Standard cone; #275251 & above                                  | 1    |
| 9    | 1211735C  | Safety ring; #275251 & above                                    | 2    |
| 10   | 1881709C  | Safety sleeve; #275251 & above                                  | 2    |
| 11   | 1773068C  | Shield, outer tube                                              | 1    |
| 12   | 1872068C  | Shield, inner tube                                              | 1    |
| 13   | 1781704C  | Long cone; from #275251 to #372218                              | 1    |
| 14   | 1784711C  | Locking ring, inner tube; #275251 & above                       | 1    |
| 15   | 1006065C  | Chain, anti-rotation                                            | 2    |
| 16   | 000-508E  | Shear bolt                                                      | 1    |
| 17   | 96SL4068C | Shield, complete; #372218 & below                               | 1    |
| 18   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield     | 1    |
| 19   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube       | 1    |
|      | 050-0477  | Driveline w/shear bolt, complete; #372218 & below <sup>21</sup> | -    |

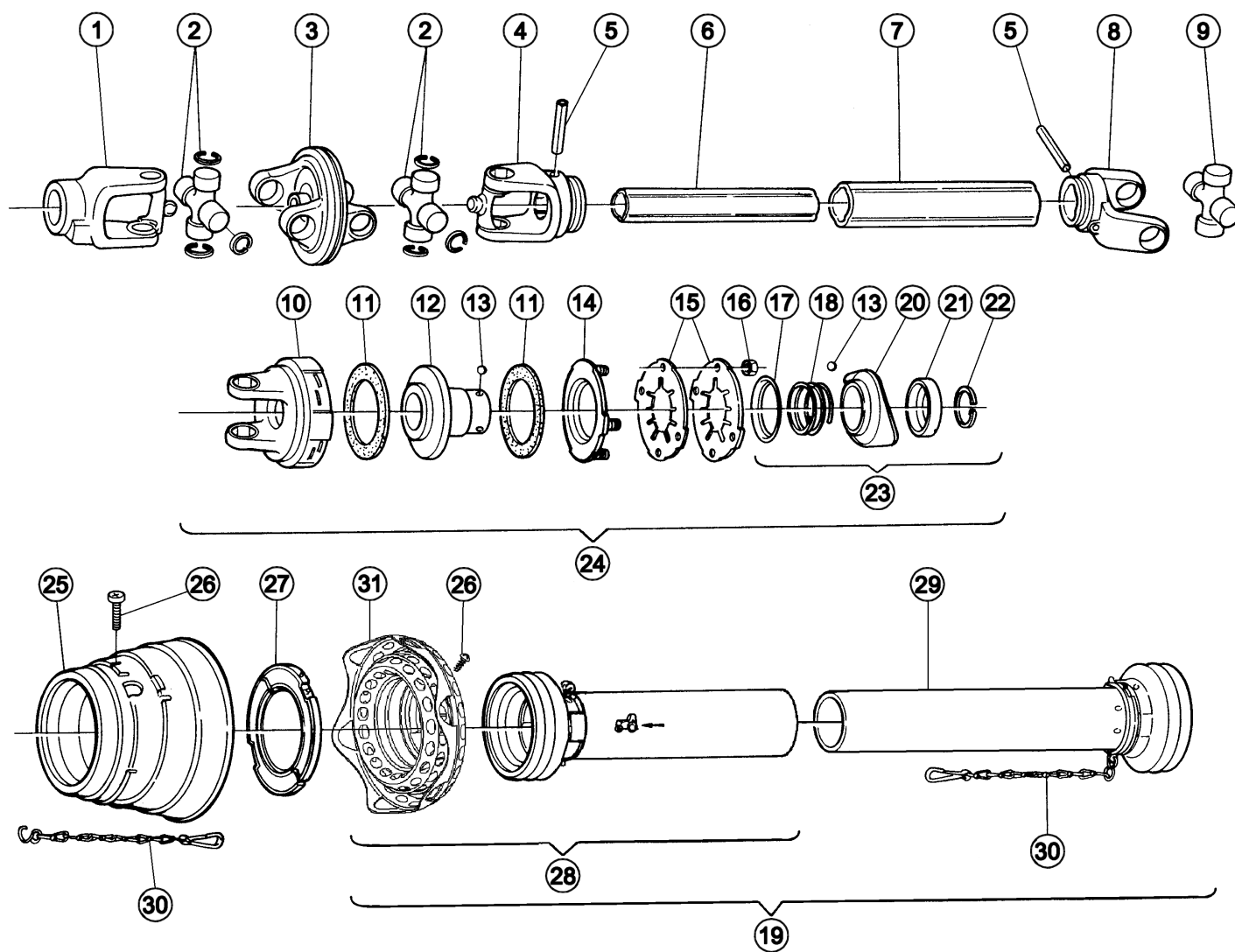
<sup>19</sup> Can be replaced by outer tube w/yoke #1903074NC.

<sup>20</sup> Can be replaced by inner tube w/yoke #1913074NC.

<sup>21</sup> Complete driveline 050-0477 is interchangeable with driveline 050-0072 provided shaft protection #000-8663 is also purchased and installed on the mower.



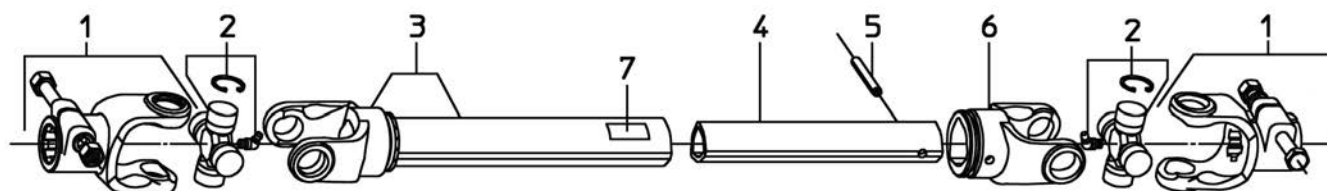
| Ref. | Part #    | Description                                                       | Qty. |
|------|-----------|-------------------------------------------------------------------|------|
| 1    | 1023010C  | PTO yoke                                                          | 1    |
| 2    | 1003020C  | Cross & bearing                                                   | 2    |
| 3    | 1703027C  | Yoke, outer tube; #372219 & above                                 | 1    |
| 4    | 001-8044  | Roll pin Ø8x60                                                    | 1    |
| 5    | 1524074C  | Outer tube; #372219 & above                                       | 1    |
| 6    | 1523074C  | Inner tube; #372219 & above                                       | 1    |
| 7    | 000-8679  | Roll pin Ø8x55                                                    | 1    |
| 8    | 1703029C  | Yoke, inner tube; #372219 & above                                 | 1    |
| 9    | 1483037C  | Yoke w/shear bolt                                                 | 1    |
| 10   | 1903074NC | Outer tube w/yoke                                                 | 1    |
| 11   | 1913074NC | Inner tube w/yoke                                                 | 1    |
| 12   | 1784710C  | Locking ring, outer tube                                          | 1    |
| 13   | 1881703C  | Standard cone (black)                                             | 2    |
| 14   | 1211735C  | Safety ring                                                       | 2    |
| 15   | 1881709C  | Safety sleeve                                                     | 2    |
| 16   | 1873066C  | Shield, outer tube                                                | 1    |
| 17   | 1872066C  | Shield, inner tube                                                | 1    |
| 18   | 1784711C  | Locking ring, Inner tube                                          | 1    |
| 19   | 97SS4066C | Shield, complete (black); #372219 & above                         | 1    |
| 20   | 000-508E  | Shear bolt                                                        | 1    |
| 21   | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube         | 1    |
| 22   | 1140011C  | Decal "guard missing" pictorial - ISO standard, outer tube        | 1    |
| 23   | 950-463B  | Decal "DANGER - Rotating driveline, keep away" outer shield       | 1    |
| 24   | 1140010C  | Decal "rotating driveline" pictorial - ISO standard, outer shield | 1    |
| 25   | 1006065C  | Chain, anti-rotation                                              | 2    |
| 26   | 1140910AC | Operator's manual, driveline                                      | 1    |
|      | 050-0072  | Driveline w/shear bolt, complete; #372219 & above                 | -    |



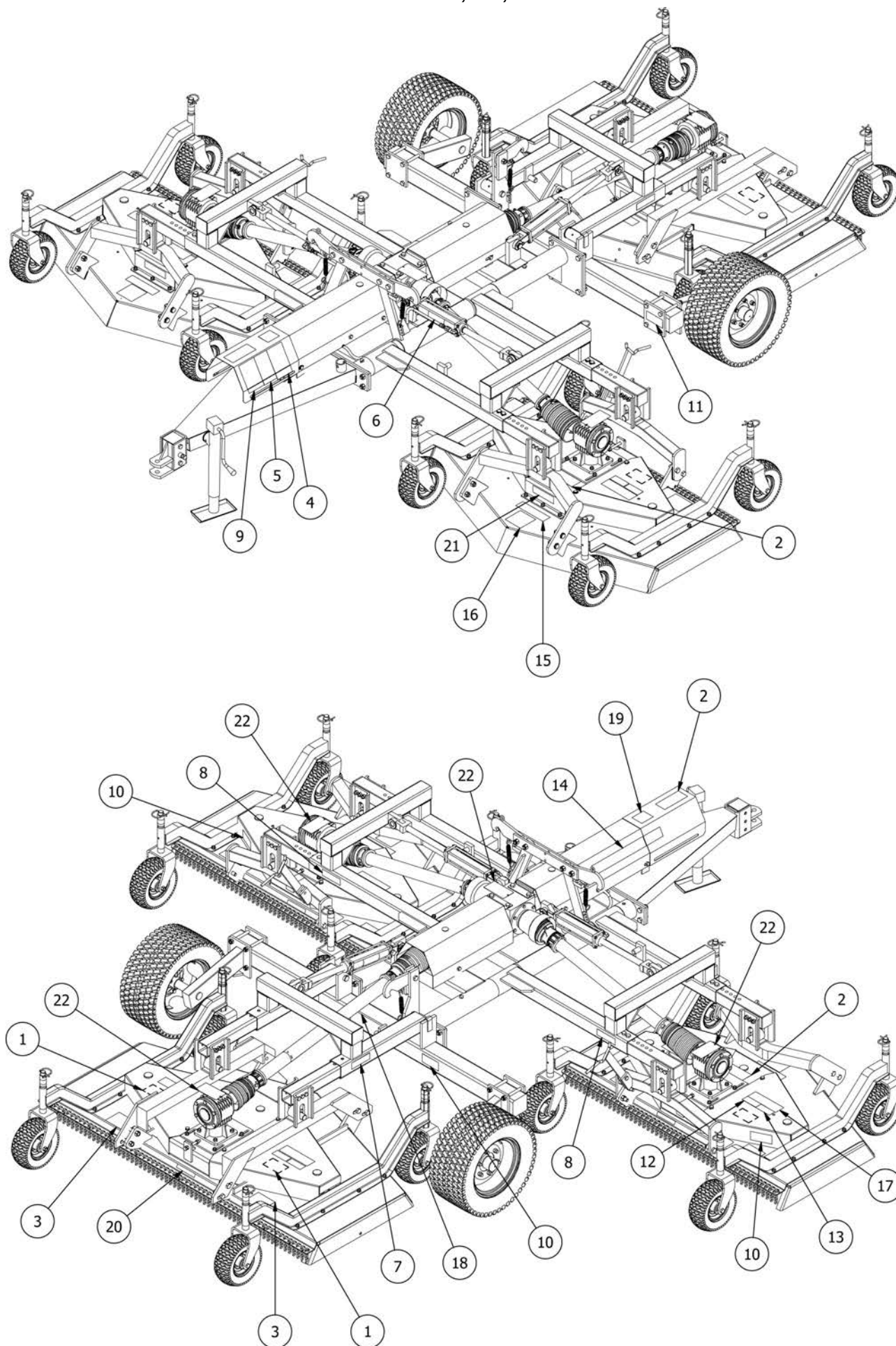
| Ref. | Part #   | Description                                                              | Qty. |
|------|----------|--------------------------------------------------------------------------|------|
| 1    | 366838W  | PTO yoke 2380; Ver. D & below                                            | 1    |
|      | 134548W  | PTO yoke 2380; Ver. E & above                                            | 1    |
| 2    | 382701W  | Cross w/bearing 2380; Ver. D & below                                     | 2    |
|      | 116550W  | Cross w/bearing 2380; Ver. E & above                                     | 2    |
| 3    | 384517W  | Double yoke 2380                                                         | 1    |
| 4    | 366862W  | Yoke, inner tube 2380                                                    | 1    |
| 5    | 020616W  | Roll pin Ø10x75                                                          | 2    |
| 6    | 046753W  | Inner tube 2380; Ver. D & below                                          | 1    |
|      | 135895W  | Inner tube 2380; Ver. E & above                                          | 1    |
| 7    | 054602W  | Outer tube 2380; Ver. D & below                                          | 1    |
|      | 135897W  | Outer tube 2380; Ver. E & above                                          | 1    |
| 8    | 041577W  | Yoke, outer tube 2380                                                    | 1    |
| 9    | 044444W  | Cross & bearing; #374128 & below                                         | 1    |
|      | 116403W  | Cross & bearing; #374129 & above                                         | 1    |
| 10   | 185836W  | Clutch housing                                                           | 1    |
| 11   | 168556W  | Friction disc                                                            | 2    |
| 12   | 051551W  | Rotor                                                                    | 1    |
| 13   | 020692W  | Lock roller                                                              | 3    |
| 14   | 381495W  | Thrust plate                                                             | 1    |
| 15   | 043489W  | Disc spring                                                              | 2    |
| 16   | 381957W  | Nut                                                                      | 4    |
| 17   | 047825W  | Back up ring                                                             | 1    |
| 18   | 045793W  | Spring                                                                   | 1    |
| 19   | 106724W  | Shield, complete; Ver. D & below                                         | 1    |
|      | 693275W  | Shield, complete (yellow); from Ver. E to Ver. M (#374128-)              | 1    |
|      | 693515W  | Shield, complete (black); #374129 & above                                | 1    |
| 20   | 045790W  | Bushing                                                                  | 1    |
| 21   | 338531W  | Back up ring                                                             | 1    |
| 22   | 304149W  | Snap ring                                                                | 1    |
| 23   | 341953W  | Quick disconnecting lock                                                 | 1    |
| 24   | 317189W  | Slip clutch, complete                                                    | 1    |
| 25   | 365715W  | Protection; Ver. D & below                                               | 1    |
|      | 134401W  | Protection (yellow); from Ver. E to Ver. M (#374128-)                    | 1    |
|      | 134404W  | Protection (black); #374129 & above                                      | 1    |
| 26   | 365305W  | Bolt                                                                     | 10   |
| 27   | 365717W  | Bearing ring                                                             | 1    |
| 28   | 185530W  | Shield, outer tube; Ver. D & below                                       | 1    |
|      | 116475W  | Shield, outer tube (yellow); from Ver. E to Ver. M (#374128-)            | 1    |
|      | 116565W  | Shield, outer tube (black); #374129 & above                              | 1    |
| 29   | 368508W  | Shield, inner tube (yellow); #374128 & below                             | 1    |
|      | 116192W  | Shield, inner tube (black); #374129 & above                              | 1    |
| 30   | 044321W  | Chain, anti-rotation                                                     | 2    |
| 31   | 134847W  | Guard cone; Ver. E & above                                               | 1    |
|      | 050-0040 | Main driveline, complete; Ver. D & below <sup>22</sup>                   | -    |
|      | 050-0042 | Main driveline, complete; from Ver. E to Ver. M (#374128-) <sup>23</sup> | -    |
|      | 050-0080 | Main driveline, complete #374129 & above                                 | -    |
|      | 950-463B | Decal "DANGER - Rotating driveline, keep away" outer shield              | 1    |
|      | 950-464B | Decal "DANGER - Guard missing, do not operate" outer tube                | 1    |

<sup>22</sup> Interchangeable with driveline 050-0042 and with driveline 050-0080.

<sup>23</sup> Interchangeable with driveline 050-0080.

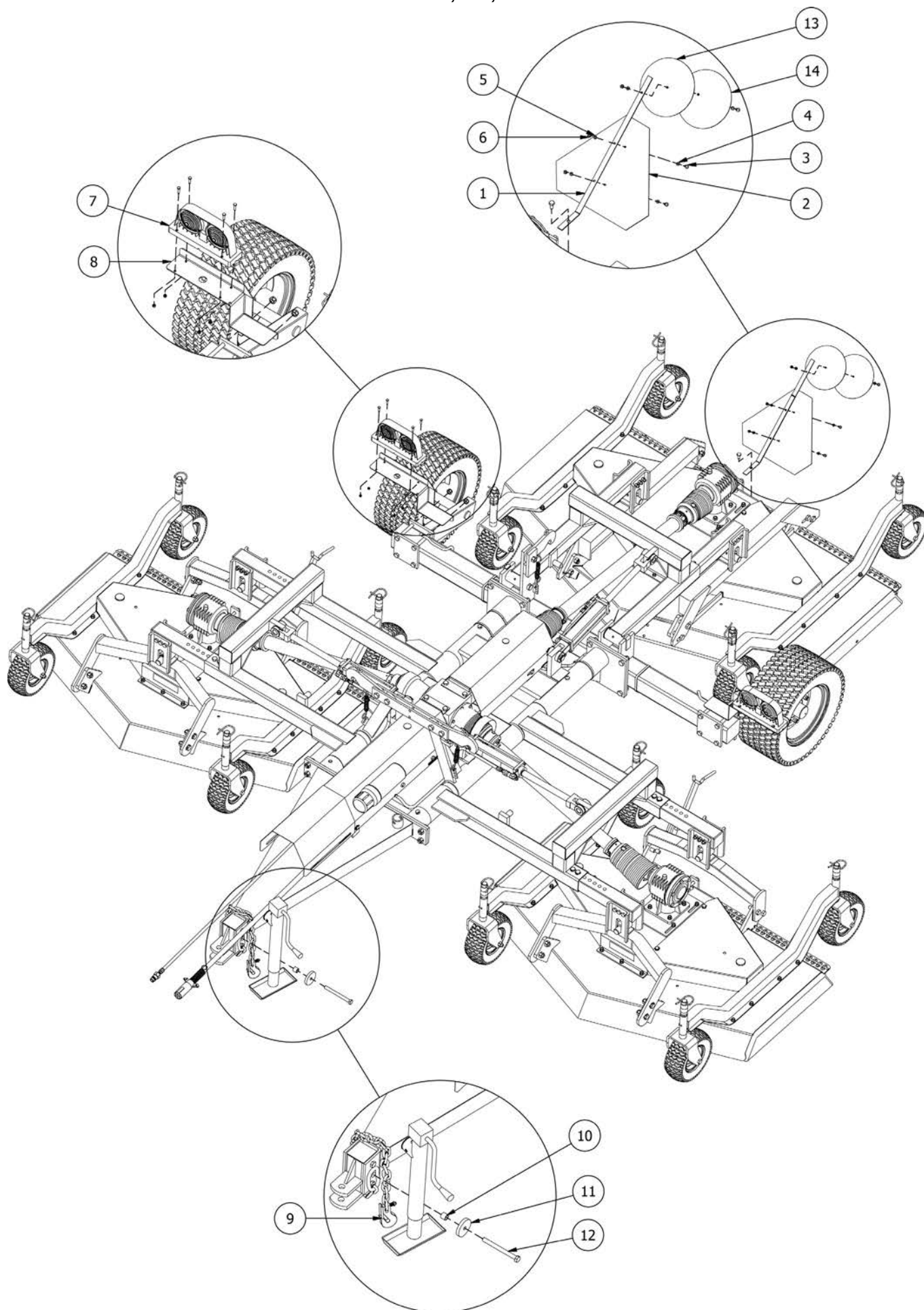


| Ref. | Part #    | Description                                               | Qty. |
|------|-----------|-----------------------------------------------------------|------|
| 1    | 1106010C  | PTO yoke                                                  | 2    |
| 2    | 1006020C  | Cross & bearing                                           | 2    |
| 3    | 1906022WC | Outer tube                                                | 1    |
| 4    | 1526030C  | Inner tube                                                | 1    |
| 5    | 000-016E  | Roll pin Ø10x70                                           | 1    |
| 6    | 1706029C  | Yoke, inner tube                                          | 1    |
| 7    | 950-464B  | Decal "DANGER - Guard missing, do not operate" outer tube | 1    |
|      | 050-0485  | PTO shaft, complete; Ver. H & above                       | 1    |



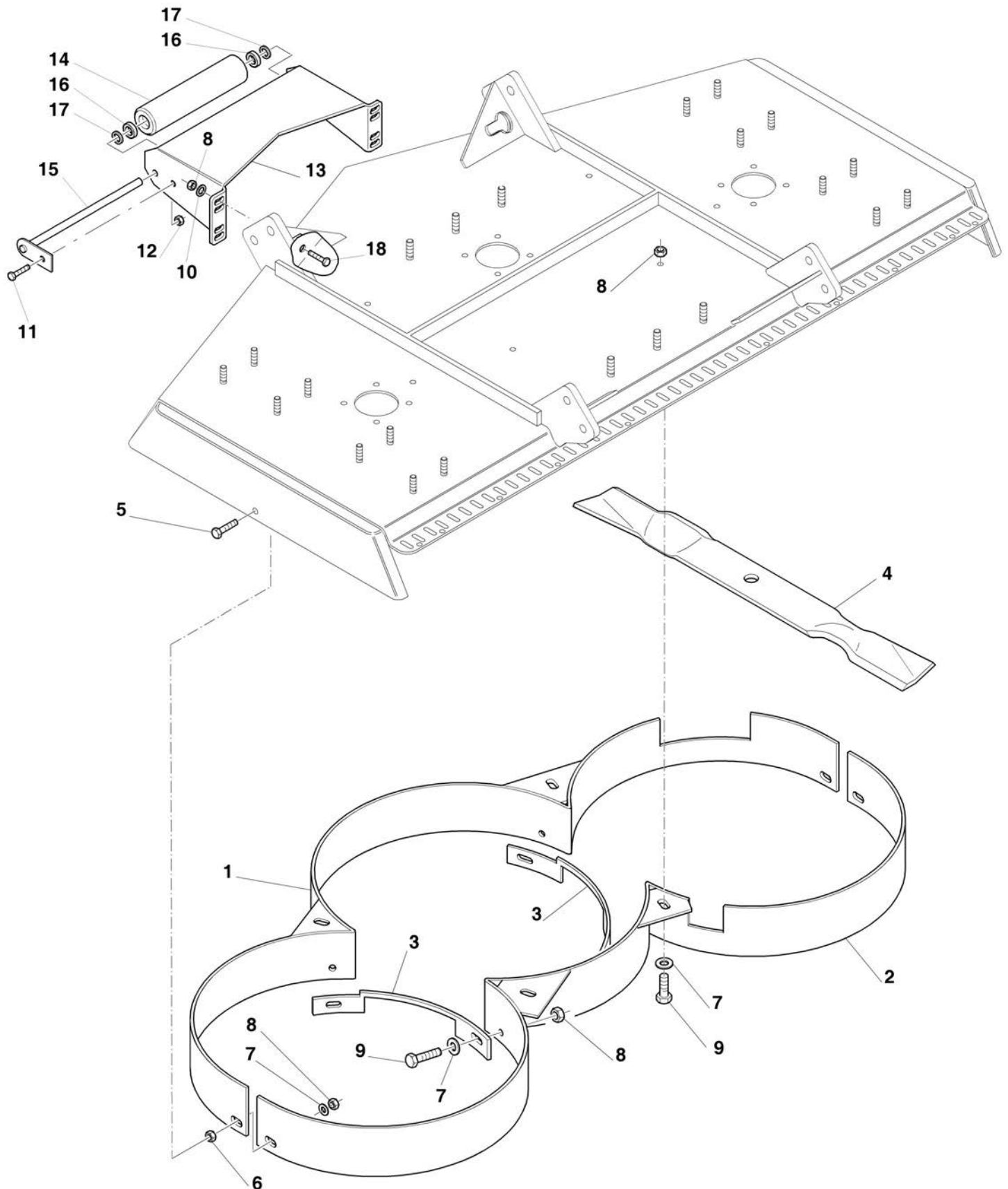


| Ref. | Part #   | Description                                                 | Qty. |
|------|----------|-------------------------------------------------------------|------|
| 1    | 950-213B | Decal "Danger replace shields", (placed under belt shields) | 6    |
| 2    | 950-109B | Decal "Danger PTO"                                          | 4    |
| 3    | 950-818B | Decal "Danger rotating blades"                              | 6    |
| 4    | 950-406B | Decal "Warning falling & ROPS"                              | 1    |
| 5    | 950-407B | Decal "Warning crush & pinch"                               | 1    |
| 6    | 950-408B | Decal "Warning high pressure"                               | 3    |
| 7    | 950-409B | Decal "Warning rear raised"                                 | 2    |
| 8    | 950-410B | Decal "Warning side raised"                                 | 2    |
| 9    | 950-111B | Decal "Caution avoid injury"                                | 1    |
| 10   | 950-366B | Decal "Red reflective"                                      | 4    |
| 11   | 950-405B | Decal "Yellow reflective"                                   | 1    |
| 12   | 950-235B | Decal "C50"                                                 | 3    |
| 13   | 950-311B | Decal "FX4"; 312-FLX                                        | -    |
|      | 950-312B | Decal "FX5"; 312, 315-FLX                                   | -    |
|      | 950-313B | Decal "FX6"; 315, 317-FLX                                   | -    |
| 14   | 950-186B | Decal "Cyclone Flex"                                        | 1    |
| 15   | 950-298B | Decal "Cyclone"                                             | 3    |
| 16   | 950-103B | Decal "B"                                                   | 3    |
| 17   | 950-106B | Decal "Befco" (2.4"x7.75")                                  | 6    |
| 18   | 950-107B | Decal "Befco" (3.75"x12.1")                                 | 1    |
| 19   | 950-267B | Decal "Befco patented"                                      | 1    |
| 20   | 950-358B | Decal "Made in USA"                                         | 3    |
| 21   | 950-381B | Decal "Befco, Inc." address                                 | 3    |
| 22   | 950-379B | Tag "check oil"                                             | 4    |
|      | 961-207B | Operator's Manual Cyclone Flex 312, 315, 317-FLX            | 1    |
|      | 960-207B | Parts Manual Cyclone Flex 312, 315, 317-FLX                 | 1    |

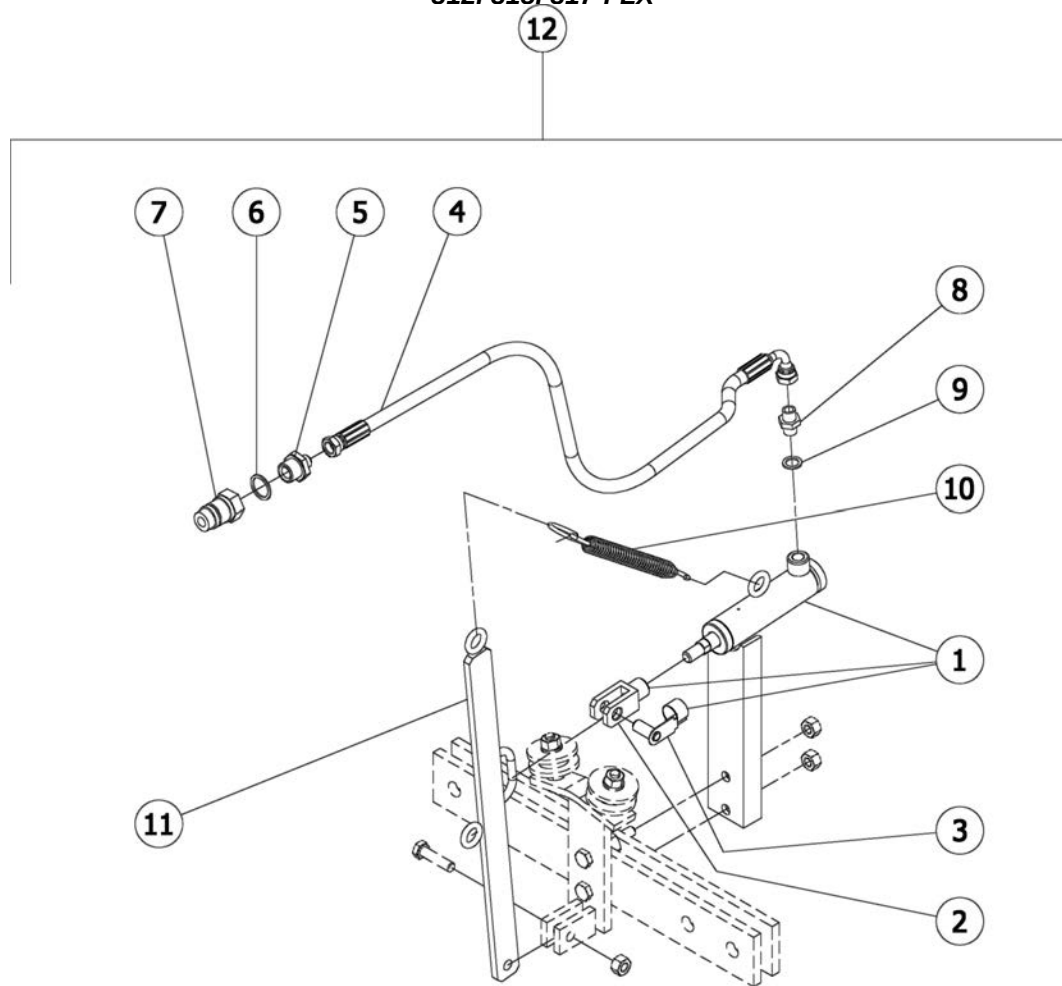


| Ref. | Part #   | Description                           | Qty. |
|------|----------|---------------------------------------|------|
| 1    | 7900451  | Mounting bracket, SMV <sup>24</sup>   | 1    |
| 2    | 950-352B | Decal "SMV" plastic emblem            | 1    |
| 3    | 003-6319 | Bolt HH M06-1.00x16 C8.8 Z F          | 3    |
| 4    | 005-0166 | Washer flat Ø06 Z                     | 3    |
| 5    | 004-6536 | Washer lock Ø06 Z                     | 3    |
| 6    | 501-603B | Nut HH M06-1.00 C6 Z TK               | 3    |
| 7    | 503-854B | Light kit, complete                   | 1    |
| 8    | 7900003  | Rear light kit bracket, right (shown) | 1    |
|      | 7900002  | Rear light kit bracket, left          | 1    |
| 9    | 503-852B | Safety chain                          | 1    |
| 10   | 000-6827 | Spacer                                | 1    |
| 11   | 009-1028 | Block washer                          | 1    |
| 12   | 000-6619 | Bolt HH M14-2.00x150 C8.8 Z P         | 1    |
| 13   | 7900450  | Disc, MPH                             | 1    |
| 14   | 950-974B | Decal "20 mile/h"                     | 1    |
|      | 950-975B | Decal "30 km/h" (option)              | 1    |
|      | 009-9599 | Road transport kit, complete          | -    |

<sup>24</sup> Replaces mounting bracket #503-868B.



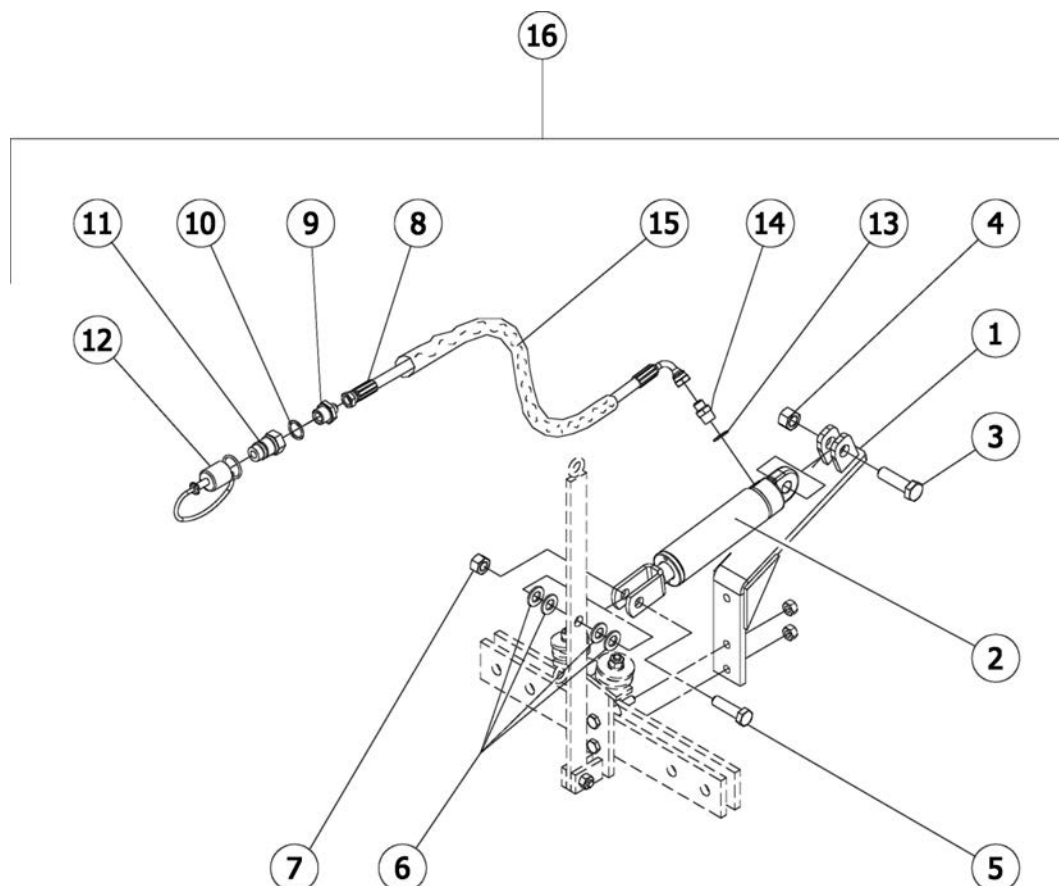
| Ref. | Part #    | Description                                             | Qty. |
|------|-----------|---------------------------------------------------------|------|
| 1    | 000-6782  | Baffling front, 4' frame                                | 1    |
|      | 000-6783  | Baffling front, 5' frame                                | 1    |
|      | 000-6784  | Baffling front, 6' frame                                | 1    |
| 2    | 000-6776  | Baffling rear, 4' frame                                 | 1    |
|      | 000-6777  | Baffling rear, 5' frame                                 | 1    |
|      | 000-6778  | Baffling rear, 6' frame                                 | 1    |
| 3    | 000-6780  | Guard support, 6' frame                                 | 2    |
| 4    | 000-6795M | Blade mulching, 4' frame                                | 3    |
|      | 000-6641M | Blade mulching, 5' frame                                | 3    |
|      | 000-6845M | Blade mulching, 6' frame                                | 3    |
| 5    | 009-1281  | Bolt HH M10-1.50x35 C8.8 Z F                            | 2    |
| 6    | 000-3038  | Nut HH M12-1.75 C6 Z TK                                 | 2    |
| 7    | 003-0157  | Washer fender Ø10 Z                                     | -    |
| 8    | 003-0156  | Nut PT M10-1.50 C6 TK Z                                 | -    |
| 9    | 000-6349  | Bolt HH M10-1.50x20 C8.8 Z F                            | -    |
| 10   | 000-2034  | Washer flat Ø10 W                                       | 4    |
| 11   | 001-5012  | Bolt HH M08-1.25x20 C8.8 Z F                            | 1    |
| 12   | 001-1328  | Nut PT M08-1.25 C6 Z TK                                 | 1    |
| 13   | 005-8500  | Support, front roller (pro roller only)                 | 1    |
| 14   | 005-8507  | Front roller (pro roller only)                          | 1    |
| 15   | 005-8504  | Roller pin (pro roller only)                            | 1    |
| 16   | 005-8508  | Bearing 6202-2RS                                        | 2    |
| 17   | 005-8503  | Shim Ø17x24x1.5                                         | 2    |
| 18   | 003-3176  | Bolt HH M10-1.50x25 C8.8 Z F                            | 4    |
|      | 009-9556  | Mulching kit, complete, 3 units; 312-FLX                | -    |
|      | 009-9557  | Mulching kit, complete, 3 units; 315-FLX                | -    |
|      | 009-9558  | Mulching kit, complete, 3 units; 317-FLX                | -    |
|      | 009-9816  | Professional front anti-scalp roller, complete, 3 units | -    |



| Ref. | Part #   | Description                        | Qty. |
|------|----------|------------------------------------|------|
| 1    | 002-3962 | Hydraulic cylinder <sup>25</sup>   | 1    |
| 2    | 001-7221 | Yoke M12, hydraulic cylinder       | 1    |
| 3    | 002-3964 | Fixing pin Ø12, hydraulic cylinder | 1    |
| 4    | 005-7111 | Hydraulic hose R1 1/4"x2300 mm.    | 1    |
| 5    | 008-2488 | Adaptor STR 1/4" MBSPPx1/2" MBSPP  | 1    |
| 6    | 003-6532 | Washer copper sealing 1/2"         | 1    |
| 7    | 004-1871 | 1/2" Male quick coupler 1/2" FBSP  | 1    |
| 8    | 008-2484 | Adaptor STR 1/4" MBSPPx1/4" MBSPP  | 1    |
| 9    | 005-2438 | Washer copper sealing 1/4"         | 1    |
| 10   | 005-1740 | Spring                             | 1    |
| 11   | 000-9740 | Unlocking handle, hydraulic kit    | 1    |
| 12   | 009-9552 | Hydraulic unlocking kit, complete  | 1    |

<sup>25</sup>

Hydraulic cylinder no longer available, new hydraulic unlocking kit #009-9817 should be ordered instead



| Ref. | Part #   | Description                        | Qty. |
|------|----------|------------------------------------|------|
| 1    | 005-8760 | Mounting bracket, cylinder         | 1    |
| 2    | 005-8765 | Hydraulic cylinder                 | 1    |
| 3    | 003-3218 | Bolt HH M16-2.00x55 C8.8 Z P       | 1    |
| 4    | 000-5581 | Nut PT M16-2.00 C6 Z TK            | 1    |
| 5    | 002-9317 | Bolt HH M14-2.00x50 C8.8 Z F       | 1    |
| 6    | 009-1435 | Washer flat Ø14 Z                  | 4    |
| 7    | 003-0358 | Nut PT M14-2.00 C6 Z TK            | 1    |
| 8    | 005-7111 | Hydraulic hose R1 1/4"x2300 mm.    | 1    |
| 9    | 008-2488 | Adaptor STR 1/4" MBSPPx1/2" MBSPP  | 1    |
| 10   | 003-6532 | Washer copper sealing 1/2"         | 1    |
| 11   | 004-1871 | 1/2" Male quick coupler 1/2" FBSPP | 1    |
| 12   | 006-3396 | Rubber cap, quick coupler          | 1    |
| 13   | 004-1866 | Washer copper sealing 3/8"         | 1    |
| 14   | 003-5670 | Adaptor STR 1/4" MBSPPx3/8" MBSPP  | 1    |
| 15   | 005-8768 | Sleeve, hydraulic hose             | 1    |
| 16   | 009-9817 | Hydraulic unlocking kit, complete  | 1    |

## Use only original spare parts

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